

## Federal Democratic Republic of Ethiopia

# **OCCUPATIONAL STANDARD**

### **ROAD CONSTRUCTION AND MAINTENANCE**

**NTQF Level III** 



Ministry of Labor and Skills March 2022

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#### Introduction

Ethiopia has embarked on a process of reforming its TVET-System. Within the policies and strategies of the Ethiopian Government, technology transformation – by using international standards and international best practices as the basis, and, adopting, adapting and verifying them in the Ethiopian context – is a pivotal element. TVET is given an important role with regard to technology transfer. The new paradigm in the outcome-based TVET system is the orientation at the current and anticipated future demand of the economy and the labor market.

The Ethiopia Occupational Standard (EOS) is the core element of the Ethiopian National TVET-Strategy and an important factor within the context of the National TVET-Qualification Framework (NTQF). They are national Ethiopia standards, which define the occupational requirements and expected outcome related to a specific occupation without taking TVET delivery into account.

This document details the mandatory format, sequencing, wording and layout for the Ethiopia Occupational Standard which comprised of Units of Competence.

A Unit of Competence describes a distinct work activity. It is documented in a standard format that comprises:

- Occupational title and NTQF level
- Unit code
- Unit title
- Unit descriptor
- Elements and Performance criteria
- Variables and Range statement
- Evidence guide

Together all the parts of a Unit of Competence guide the assessor in determining whether the candidate is competent.

The ensuing sections of this EOS document comprise a description of the respective level of the occupation (Unit of Competence Chart) with all the key components of a Unit of Competence:

- chart with an overview of all Units of Competence for the respective level including the Unit Codes and the Unit titles
- contents of each Unit of Competence (competence standard)
- occupational map providing the technical and vocational education and training (TVET) providers with information and important requirements to consider when designing training programs for this standards, and for the individual, a career path

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#### UNIT OF COMPETENCE CHART

eccupational Title: Road Co	onstruction and Maintenance	Level III
Occupational Code: EIS RC	CM	
NTQF Level III	I []	
EIS RCM3 01 0322 Establish Control Points and Boundaries	EIS RCM3 02 0322 Use CAD Systems to Produce Basic Engineering Drawings	EIS RCM3 03 0322 Prepare Quantity Work for Estimation
EIS RCM3 04 0322 Conduct Road Construction Material Sampling & Testing	EIS RCM3 05 0322 Monitor Installation of Water Main, Storm and Sewer Pipelines	EIS RCM3 06 0322 Construct and Maintain Minor Drainage Structures & Retaining Walls
EIS RCM3 07 0322 Conduct and Monitor Stabilizer Operations	EIS RCM3 08 0322 Conduct and Monitor Asphalt Concrete Production	EIS RCM3 09 0322 Conduct and Monitor Construction of Ridged Pavement
EIS RCM3 10 0322 Conduct and Monitor Construction of Flexible Pavement	EIS RCM3 11 0322 Monitor Installation of Concrete Kerb, Channel and Road Side Fixtures	EIS RCM3 12 0322 Conduct and Monitor Pavement Recycling Operations
EIS RCM3 13 0322 Conduct Pile Construction Operations	EIS RCM3 14 0322 Perform Road Maintenance Operation and Surface Treatment	

Occupational Standard: Road Construction and Maintenance Level III		
Unit Title	Establish Control Points and Boundaries	
Unit Code	EIS RCM3 01 0322	
Unit Descriptor	This unit covers the knowledge, skills and attitudes required to specify the competence to carry out the establishment of horizontal, vertical and cross section set out of the road alignment and transfer center line heights with offset pegs to the control points. It includes the minimum criteria for competence assessment. The unit also covers planning and preparation for work, establishment of alignment, set up and use of labor-based surveying devices, methods and recording of outcomes.	

Elements	Performance Criteria	
1. Plan and prepare	1.1. Work instructions, including plans, specifications, quality	
	requirements and operational detail are obtained, confirmed	
	and applied to the allotted task.	
	1.2. <i>Safety</i> requirements are obtained from the site safety plan and	
	organizational policies and procedures, confirmed and applied	
	to the allotted task.	
	1.3. Signage requirements are identified and obtained from the	
	project traffic management plan and observed.	
	1.4. <i>Tools and equipment</i> selected to carry out tasks are consistent	

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		with the	e requirements of the job, checked fo	r serviceability an	nd
		any fau	lts are rectified or reported.		
	1.5.	Levelin	g equipment is checked for serviceal	oility, within	
		specifie	d tolerances and any faults are repor	ted.	
	1.6.	Enviror	mental protection requirements are i	dentified from the	е
		project	environmental management plan, co	nfirmed and	
		applied	to the allotted task.		
2. Perform	n 2.1	Types of	of traverses are identified		
traversi	ng 2.2	Azimut	h and bearing of line is determined		
	2.3	The spe	cifics (azimuth of lines and coordina	tte) of unknown	
		stations	on the ground by traversing, are det	ermined	
	2.4	Area en	closed within the polygon by coordi	nate and double	
	2	meridia	n distance methods		
	2.5	Travers	ing fieldwork is carried out		
3 Compute	3.1	Selectio	on of simple triangulation satiation is	applied	
Triangulatio	n 32	Constru	iction and placement of monuments	are applied	
Thangulatio		Measur	ement of the required angles is consi	dered	
	3.5	Measur	ing of the base line is cross checked	accordingly	
	3.4	Calcula	tion of the lengths of triangle sides a	nd coordinates of	
	5.5	stationa	are checked	nd coordinates of	
A Set out He	rizontal 11	The stre	hight section between the points of in	toreaction (DIc) of	ro
4. Set out 110	4.1		had as par the given or agreed design	requirement or	le
angiment		coloctor	route alignment	r requirement or	
	1.2	The act	ablished points are joined to make a	mooth aurus of	
	4.2	The esta	abilished points are joined to make a	smooth curve as	
5 Set out Ve	ntical 51	The straight grades are established as per the given or agreed			
J. Set out ve		design & specification requirement			
angnment	5.2	The age	x specification requirement.	iven on equad	
	5.2	The sag	s or dips are established as per the g	Iven or agreed	
	5.2	design a	x specification requirement.		1
	5.5	Ine cre	sts or numps are established as per th	he given or agreed	1
	<b>5</b> 4	design a	x specification requirement.		
	5.4	labor ba	ised leveling instruments/profile boa	rd are set-up and	
		correctl	y used in accordance with standard of	perating	
		procedu	ires and/or manufacturers' guidelines		
	5.5	Results	of leveling procedure are documente	ed and closed out	to
		organiz	ational requirements		
6. Establish	6.1	Use of intersection is performed with reference to			
intersectio	on	establishment points			
	6.2	Measur	ement of intersection by angles is ch	ecked	
	6.3	Intersec	tion by distances is exactly applied		
7. Establish	Re- 7.1	Introdu	ction to resection is made with refere	ence to the location	n
section 7.2 Angles from the new point is measured to three points		ree points of			
		known	coordinates and checked correctly		
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	7.3	Calculation of coordinates of stations are applied
8. Write the	8.1	The descriptions of <i>stations</i> are written on the field book sheet
description for	8.2	The position of stations is located with reference to the true
Stations		directions.

Variable	Range	
Quality requirements	May include but not limited to:	
	• Dimensions,	
	• Tolerances,	
	• Standards of work and material standards as detailed in the project drawings, specifications and project documentation to meet client satisfaction	
Safety	May include but not limited to	
	• Recognizing and preventing hazards associated with underground and overhead services, other machines, personnel, restricted access barriers, traffic control, working in proximity to others, worksite visitors and the public	
Tools & Equipment	May include but not limited to:	
	• Leveling	
	• Theodolite	
	Hand Held GPS	
	• Compass	
	• Hammer	
	Ranging Pole	
	• String	
	• Meter	
Sag	May include but not limited to:	
	• A vertical curve joining two sections of a straight grade to	
	form a valley.	
Crest	May include but not limited to:	
	• A vertical curve joining two sections of a straight grade to	
	form a crest or hump.	
station	May include but not limited to:	
	Datum/survey mark	
	Selected Points	

### **Evidence** Guide

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Critical aspects of	Must demonstrate knowledge skill and attitude of:		
Competence	• Location, interpretation and application of relevant information, standards and specifications		
	• Compliance with site safety plan, OH &S regulations and State/Territory legislation applicable to workplace operations		
	• Compliance with organizational policies and procedures including quality requirements		
	• The conduct of a minimum of three different leveling tasks, at least one utilizing an automatic level. One of the tasks must include closed traverse utilizing either the height of instrument or rise and fall method of reduction		
	• The conduct of a two-peg test with an automatic level, to confirm instrument meets manufacturers' tolerances		
	• Setting out of vertical and horizontal curves using labor-based survey methods.		
	Determining Grade/slope.		
	• The accurate recording of the results of each leveling procedure to organizational requirements		
	• Communication and working effectively and safely with others		
Required Knowledge	Must demonstrate knowledge and attitudes of:		
and Attitudes	Basic surveying processes		
	Surveying terminology		
	• Surveying device types, characteristics, technical capabilities and limitations		
	• Surveying techniques related to essential tasks		
	• Basic mathematical techniques associated with control surveying		
	Basic road construction processes		
	Basic technical drawing		
	Construction plan, symbols and construction terminology		
	• Leveling device types, characteristics, technical capabilities and limitations.		
	• Site and equipment safety requirements		
	• Processes for interpreting engineering drawings and sketches		
	• Site and equipment safety requirements		
	• Site isolation and traffic control responsibilities and		

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	authorities		
	Project quality requirements		
Required Skills	Must demonstrate skills to:		
	• Plan and prepare		
	Perform Traversing		
	Compute Triangulation		
	• Set out horizontal alignment		
	• Set out vertical alignment		
	• Set out cross sections		
	• Establish offset pegs		
	Establish Intersection		
	• Establish Re section		
	• Write the description for Stations		
Resource Implications	Access is required to real or appropriately simulated situations,		
	including work areas, materials and equipment, and to		
	information on workplace practices and OHS practices.		
Assessment Methods	Competency may be assessed through:		
	• Interview / Written Test		
	Observation / Demonstration and Oral Questioning		
Context of Assessment	Competency may be assessed in the work place or in a simulated work place setting		

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Occupational Standard: Road Construction & Maintenance Level III		
Unit Title	Use CAD Systems to Produce Basic Engineering Drawings	
Unit Code	EIS RCM3 02 0322	
Unit Descriptor	This unit covers producing basic engineering drawings using a CAD system, under the direction of a supervisor.	

Elements	Performance criteria
1. Prepare the CAD	1.1 All relevant manuals, instructions and operating procedures for the
environment	<i>CAD software</i> are obtained in accordance with workplace procedures.
	1.2 The CAD package is booted up in accordance with workplace procedures.
	1.3 Screen display areas and <i>basic parameters</i> are set in accordance with instructions.
2. Produce drawings	2.1 <i>Basic CAD drawings</i> are created and guidance is sought as required.
& Modify existing	2.2 Drawings are prepared in accordance with standard operating
CAD drawings	procedures.
	2.3 As required, CAD drawings are reviewed with supervisor and/or other designated staff in accordance with company procedures.
	2.4 Existing CAD drawings are located and modified by adding, deleting
	or changing drawing elements within that drawing.
3. Produce output &	3.1 Drawing files are saved in the appropriate format in accordance with
Shot down	standard operating procedures.
	3.2 Drawing files are printed out using plotter or <i>equivalent devices</i> .
	3.3 Programs and computer are shut down in accordance with workplace
	procedures.

Variable	Range
CAD Software	My include Computer Aided Drafting/Drawing Softwer With Diffrent version Minimum of 2007 CAD
Basic parameters	My Include layer or level, line type, line width, colour and text format etc.
Basic CAD drawings	My Include the following characteristics:
	• lines, arcs, circles, polygons, ellipses, hatching or filling of areas, text, dimensions and tangents
Equivalent devices	May include ink jet printers or the like

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Evidence Guide	
Critical aspects of	Must demonstrate knowledge skill and attitude to:
Competence	• use computer aided drafting systems to produce basic engineering
	drawings
Required	Must demonstrate knowledge of:
Knowledge and	CAD program capabilities and processing
Attitudes	Computer operation
	Drawing principles
Required Skills	Demonstrates skills to:
	• read and interpret engineering specifications
	• organise information
	• use computer and peripherals
	• use `CAD program
	• prepare simple drawings in plane orthogonal, isometric projection or
	equivalent
Resource	Access is required to real or appropriately simulated situations,
Implications	including work areas, materials and equipment, and to information on
	workplace practices and OHS practices.
Assessment	Competency may be assessed through:
Methods	Interview / Written Test / Oral Questioning
	Observation / Demonstration
Context of	Competency may be assessed in the work place or in a simulated work
Assessment	place setting

Occupational Standard: Road Construction and Maintenance Level III			
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Unit Title	Prepare Quantity Work for Estimation
Unit Code	EIS RCM3 03 0322
Unit Descriptor	This unit specifies the competency required to calculate Volume of materials, requirements and establish Specification for services or products. It includes gathering information, estimate material, determine take off sheet ,quantify and preparing specification,

Elements	Perf	ormance Criteria
1. Gather	1.1	Details of customer requirements are obtained through
information		discussion with customer or from information supplied
	1.2	Plans/specifications are accessed and site inspected
	1.3	Details of products and/or services to be provided are developed
		delivery point and methods of transportation are determined
		where necessary
2. Take off work	2.1.	Work, including preparatory tasks, is planned and sequenced
quantity	2.2.	Prepare take off & bill of <i>quantity</i> format for preparing details
	2.3.	Prepare item detail description/specification of materials
	2.4.	Measure & book each work item based on design details
	2.5.	Quantify take off result and put in summarized quantity in BOQ
		Format
3. Document and	3.1	Work & other details are verified in accordance with workplace
verify details		procedures
	3.2	Customer quotation/tender is prepared
	3.3	Details are documented for future reference in accordance with
		workplace procedures
	3.4	Details are recorded in accordance with workplace procedures

Variable		Range			
Tools and Equip	ment	May include:			
		Calculators an	d stationery,		
		• Measuring equ	aipment appropriate to work		
		• Levelling equi	ipment,		
		• Calculating ne	ecessary details Information		
Plans/specifications		May include:			
		• Floor plan			
		<ul> <li>Sections</li> </ul>			
		Elevation plans			
		• Details and			
		• Underground	Service plans		
Quantity		Quantity My Include			
		• Unit Meas	urement		
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•	Volume of Material
•	Parameters

Evidence Guide		
Critical aspects of	Must demonstrate knowledge, skills and attitude to:	
competence	• Locate, interpret and apply relevant information,	
	standards and specifications	
	Prepare specifications For Work Item	
	• Apply a written quotation/tender for each of the work	
	requirements	
	• Communicate and work effectively and safely with others	
Required Knowledge	Must demonstrate knowledge of:	
and Attitudes	• SI system of measurements	
	<ul> <li>workplace and equipment safety requirements</li> </ul>	
	• the relevant statutory and authority requirements related to	
	estimating and costing work	
	• The standards applicable to the work to be undertaken	
	• Gathering sources of information and the processes for the	
	calculation of material requirements	
	Process of estimating and costing work	
	Performing tendering and contracting processes	
Required Skills	Must demonstrate skills to:	
	•Perform SI systems of measurements	
	•Properly use measuring instruments and tools	
Resource	The following resources should be provided:	
Implications	Access to relevant workplace or appropriately simulated	
	environment where assessment can take place	
	Materials relevant to the proposed activity or task	
Methods of	Competency may be assessed through:	
Assessment	• Interview / Written Test	
	Observation / Demonstration with Oral Questioning	
Context for	Competency may be assessed in the work place or in a simulated work	
Assessment	place setting	

Occupational Standard: Road Construction and Maintenance Level III	
Unit Title	Conduct Road Construction Material Sampling and Testing
Unit Code	<b>EIS RCM3 04 0322</b>
Unit Descriptor	This unit specifies the competence required tocollect samples of construction materials used in the road construction for testing suitability to intended purpose and it specifies the competence required to conduct construction material sampling, specimen preparation and testing and it covers the ability to log samples, check sample documentation, schedule and prepare a range of samples for testing. All operations are performed in accordance with standard operating procedures (SOPs). Finally, it includes the planning and preparation for work, the conduct of pre-operational checks, the operation of testing equipment and the conduct of appropriate testing procedures.

Elements	Performance Criteria
1. Plan and prepare for work	<ul> <li>1.1 Work instructions, including plans, specifications, quality requirements and operational details are obtained, confirmed and applied to the allotted task</li> <li>1.2 Safety requirements are obtained from the site safety plan and</li> </ul>
	organizational policies and procedures, confirmed and applied to the allotted task
	1.3 <i>Construction materials</i> to be used and handling procedures to be employed are determined according to specifications
	1.4Tools and equipment selected to carry out tasks are consistent with the requirements of the job, checked for serviceability and any faults are rectified or reported
	<b>1.5</b> Environmental protection requirements are identified from the project environmental management plan, confirmed and applied to the allotted task
2. Prepare and take samples for test	<ul> <li>2.1 Suitable clean <i>containers</i> and sampling <i>tools</i> are obtained</li> <li>2.2 Sample is taken in accordance with approved procedure/job instructions/standards/ sampling methods</li> <li>2.3 Sample is handled, labeled and stored in accordance with approved procedure/job instructions/standards/ sampling methods</li> <li>2.4 OHS procedures for obtaining and handling samples are adhered to throughout the process including handling hazards and risks</li> </ul>
	2.5 Necessary reports and documentation are accomplished in accordance with organization standards and format.

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	2.6 Perform physical separation of the samples
	2.7 Prepare the required number of sub-samples
	2.8 Perform chemical separation of the samples as required
	2.9 Place samples in appropriate transport media, if appropriate
	2.10Monitor and control sample conditions before, during and after
	processing
3. Log samples	3.1 Record date (and time of arrival if required) of samples at
	enterprise
	3.2 Check and match samples with request forms before they are
	accepted
	3.3 Enter samples into the laboratory information management
	system (LIMS)
	3.4 Apply required document tracking mechanisms
	3.5 Process 'urgent' test requests according to enterprise
	requirements
	3.6 Ensure security and traceability of all information, laboratory
	data and records
4. Address customer	4.1 Report to referring client when samples and request forms do not
service issues	comply with enterprise requirements
	4.2 Refer to supervisor for instruction where 'return to source' is
	inappropriate or not possible
	4.3 Maintain confidentiality of all client/enterprise data and
	information
	4.4 Ensure that information provided to customers is accurate,
	relevant and authorized for release
	4.5 Deal with customers politely and efficiently and in accordance
	with enterprise procedures
5. Distribute	5.1 Group samples requiring similar testing requirements
samples	5.2 Distribute samples to work stations maintaining sample integrity
	5.3 Distribute request forms for data entry or filing in accordance
	with enterprise procedures
	5.4 Check that samples and relevant request forms have been
	received by laboratory personnel
6 Maintain a safa	6.1 Apply safe work practices to ansure personal sefecty and that of
work area and	other laboratory personnel
environment	6.2 Use appropriate protective equipment to ensure personal safety
environment	when sampling, processing, transferring or disposing of samples
	6.3 Report all accidents and spillages to supervisor
	6.4 Clean up splashes and spillages immediately using appropriate
	techniques and precautions
	6.5 Minimize the generation of wastes and environmental impacts
	6.6 Ensure the safe disposal of hazardous materials and other
[	oto Ensure the safe disposal of nazardous materials and other

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			laboratory wastes.
7.	Conduct	7.1	Hazards associated with testing operations are identified and safe
	preparation of		operating techniques are used to minimize risk
	stabilized	7.2	Specimen is prepared in accordance to the test to be conducted
	construction		and following standard procedures and safety measures
	materials &	7.3	Operating techniques in the use of <i>testing equipment</i> are
	testing		identified and applied to achieve optimum output in accordance
			with manufacturers' design specifications while achieving
			specified tolerances
		7.4	Operations of field and laboratory tests are carried out in
			accordance with the work specific requirements.
		7.5	Proper handling of construction materials and <i>additives</i>
			(stabilizers) used for the preparation of the mix.
		7.6	Site hazards associated with the preparation of stabilized
			construction materials are identified and safe operational
			techniques are used to minimize risk.
		7.7	Preparation techniques for stabilized construction materials are
			identified and applied to achieve optimum output in accordance
			with technical specification.
8.	Identify &	8.1	Safety regulations and workplace safety and hazard control
	Control hazards		practices and procedures are clarified based on organization
	and risks		procedures
		8.2	Hazards/risks in the workplace and their corresponding
			indicators are identified to minimize or eliminate risk to co-
			workers, workplace and environment in accordance with
			organization procedures
		8.3	Contingency measures during workplace accidents, fire and
			other emergencies are recognized and established in accordance
		0.4	with organization procedures
		8.4	Occupational Health and Safety (OHS) procedures for
		0.5	controlling hazards/risks in workplace are consistently followed
		8.5	Procedures for dealing with workplace accidents, fire and
			emergencies are followed in accordance with organization OHS
		06	Poncies
		0.0	accordance with organization OHS proceedures and practices
		87	Appropriate assistance is provided in the event of a workplace
		0./	amergency in accordance with established organization protocol
			emergency in accordance with established organization protocol

9 Clean un	9.1	Work area is cleared and materials disposed of or replaced in
y. Clean up		accordance with project environmental management plan.
	9.2	Samples are transported and store in accordance with the
		required techniques.
	9.3	Tools are cleaned, checked, maintained and stored in
		accordance with standard work practices and safety regulations

Variable		Range			
Construction		May include but r	not limited to:		
Materials		Selected mate	rial		
		Borrow mater	ial		
		• Natural gravel	l		
		• Crushed aggre	egate		
		• Bitumen			
		• Rock			
		• Sand			
		• Cement			
		Reinforcemen	t bar		
		• Water			
Containers		May include but r	not limited to:		
		• Sample bag			
		• Shelby tube			
		• Plastic jar			
		• Sample box			
Tools		May include but not limited to:			
		• Spade			
		• Pick			
		• Chisel			
		• Auger			
Testing equipment		May include but not limited to:			
		• CBR testing d	evice		
		Concrete comp	pressive test machine		
		Tensile Streng	th Machine		
		• Liquid Limit a	pparatuses		
		Compaction T	est Apparatuses		
additives Stabiliz	zers	May include but not limited to:			
		• Lime			
		• Cement			
		Mechanical stabilization			
Safety regulation	18	Safety regulation may include but are not limited to:			
and Safe work		Clean Air Act			
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practices	Building code
	National Electrical and Fire Safety Codes
	Waste management statutes and rules
	Occupational Safety and Health Standards
	Safe work practices may include: -
	• Use of personal protective equipment, such as hard hats, hearing
	protection, gloves, safety glasses, goggles, face guards, coveralls,
	gown, body suits, respirators, safety boots
	• Use of biohazard containers and laminar flow cabinets
	• Correct labelling of reagents and hazardous materials
	• Handling, and storing hazardous materials and equipment in
	accordance with labels, MSDS, manufacturer's instructions,
	enterprise procedures and regulations
	• Regular cleaning and/or decontamination of equipment and work
	areas
Hazards/Risks	May include but are not limited to:
	• Physical hazards – impact, illumination, pressure, noise, vibration,
	temperature, radiation
	• Biological hazards- bacteria, viruses, plants, parasites, mites, molds,
	fungi, insects
	• Chemical hazards – dusts, fibers, mists, fumes, smoke, gasses,
	vapors
	• Ergonomics
	• Psychological factors – over exertion/ excessive force,
	awkward/static positions, fatigue, direct pressure, varying metabolic
	cycles
	• Physiological factors – monotony, personal relationship, work out
	cycle
Contingency	May include but are not limited to:
measures	• Evacuation
	• Isolation
	Decontamination
	(Calling designed) emergency personnel
PPE	May include but are not limited to:
	• Mask
	• Gloves
	• Goggles
	Hair Net/cap/bonnet
	• Face mask/shield

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• Ear muffs
Apron/Gown/coverall/jump suit
• Anti-static suits

Evidence Guide		
Critical aspects of	must demonstrate Knowledge, skill and attitude on	
competence	• Interpretation and application of relevant information, standards and specifications	
	<ul> <li>Compliance with site safety plan, OHS regulations and state/territory legislation applicable to workplace operations</li> <li>Compliance with organizational policies and procedures including quality requirements</li> </ul>	
	• Sample of construction materials to be taken from each of a container, site and stock pile	
	• Safe and effective operational use of tools	
	<ul> <li>Communication and working effectively and safely with other</li> <li>receives and logs samples in accordance with enterprise procedures</li> </ul>	
	<ul> <li>checks samples for history and acceptable transport conditions</li> <li>applies standard precautions when dealing with hazardous materials</li> </ul>	
	• applies knowledge of relationship(s) between specific sample preparation and associated tests	
	• promptly clarifies specific client requirements with appropriate personnel, as necessary	
	• performs sample preparation and sub-sampling in accordance with enterprise procedures	
	• labels and stores samples following enterprise procedures and maintains sample integrity, and traceability	
	<ul> <li>follows required sample disposal procedures</li> </ul>	
	• maintains all equipment and workspace in accordance with enterprise procedures	
Required Knowledge	Must demonstrate knowledge of:	
and Attitudes	Site and equipment safety requirements	
	Construction materials	
	Sampling techniques	
	Materials Safety Data Sheets and materials	
	handling methods	
	Project quality requirements	
	Civil construction terminology	
	Safe work method statements	

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	Study/select appropriate technology			
	Relevant technology			
	• enterprise procedures for the receipt, documentation, distribution			
	and storage of samples			
	• Potentially hazardous and unstable nature of samples			
	• Requirement of specified sample types for specific tests			
	• Importance of accurate and complete labelling of samples			
	• Importance of maintaining effective customer relations			
	• Sample storage and transport requirements.			
	• Relevant health, safety and environment requirements.			
Required Skills	Must demonstrate skills to:			
	• Apply site and equipment safety rules			
	Apply sampling techniques			
	Apply handling methods			
	Apply mathematical procedure/solution			
Resource Implications	Access to the following:			
	Workplace or simulated workplace			
	• All materials which can be sampled in bituminous surfacing			
	operations			
	• Tools and equipment appropriate to sampling materials			
	• Specifications and work instructions			
Assessment Methods	Competency may be assessed through:			
	Interview / Written Test			
	Demonstration / Observation with Oral questioning			
Context of Assessment	Competency may be assessed in the work place or in a simulated			
	work place setting			

Occupational Standard: Road Construction and Maintenance Level III				
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Unit Title	Monitor Installation of Water Main, Storm and Sewer Pipelines
Unit Code	EIS RCM3 05 0322
Unit Descriptor	This unit covers the installation of water main pipelines, storm and sewer pipelines in the civil construction industry. It includes planning and preparing, setting out and excavating, installing main pipeline, testing main pipe system, and cleaning up.

Elements	Performance Criteria		
1. Prepare plan	1.1 Access, interpret and apply <i>compliance documentation</i>		
	relevant to the work activity.		
	1.2 Obtain <i>safety requirements</i> from the site safety plan		
	1.3 Identify, obtain and implement <i>signage</i> requirements from the		
	project <i>traffic</i> management plan		
	Select plant, tools and equipment to carry out tasks		
	consistent with the requirements of the job, check for		
	serviceability and rectify or report any faults		
	1.5 Identify, confirm and apply <i>environmental protection</i>		
	requirements from the project environmental management		
	plan		
2. Set out and excavate	2.1 Ensure to prepare work area and <i>materials</i> to support the		
site	efficient installation of the pipe work		
	2.2 Determine and apply de-watering requirements		
	2.3 Determine location, alignment direction, level and grade of		
	main pipe system from job drawings/specifications		
	Set out works to specification		
	Advise plant operator of excavation requirements and		
	monitor levels		
	2.6 Install main pipe system <i>support mechanism</i> in accordance		
	with plans, specifications and standards		
3. Install, Test main &	3.1 Lower and place pipes in position to design specifications		
sewer pipelines	3.2 <i>Join</i> pipes in accordance with manufacturer's specifications		
	3.3 Place pipes and fit <i>valves, fittings and flow control</i> devices		
	in accordance with drawings and specifications		
	3.4 Check alignment level and grade continuously for		
	conformance with design plans and specifications		
	3.5 Check continuously alignment level and grade for		
	conformance with design plans and specifications		
	3.6 Position side support and/or overlay beside the pipes		
	3.7 Check main pipe and sewer pipeline system support structure		
	3.8 Monitor backfill procedure to ensure work is completed to		
	specification		

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	3.9 Construct valve chambers, minor structures and thrust blocks			
	3.10 Construct manholes, inspection and valve chambers, minor			
	structures and thrust blocks			
	3.11 Perform test to relevant authority requirements as determined			
	by the specifications			
	3.12 Perform sewer & main pipe system test procedures			
	establishing functionality and serviceability			
	3.13 Record and report test results			
4. Install storm water	4.1 Lower pipes and place in position to design specifications			
system	4.2 Join pipes in accordance with manufacturer's specifications			
	4.3 Check alignment level and grade continuously for			
	conformance with design plans and specifications			
	Position side support and/or overlay beside the pipes			
	4.5 Fit inspection openings in accordance with job specifications			
	4.6 Monitor backfill procedure to ensure work is completed to			
	specification, where specified			
5. Test storm water	5.1 Perform test to relevant authority requirements as determined			
system	by the specifications			
	5.2 Perform <i>storm water system</i> test procedures establishing			
	functionality and serviceability			
	5.3 Record and report test results			
6. Clean up work area	6.1 Clear work area and dispose of or recycle materials in			
	accordance with project environmental management plan			
	6.2 Clean, check, maintain and store plant, tools and equipment			

Variable	Range				
Compliance	may include:				
documentation	• Legislative				
	Organizational and site requirements and procedures				
	Manufacturer's guidelines and specifications				
	Ethiopian standards				
	• Employment and workplace relations legislation				
	• Equal Employment Opportunity and Disability discrimination				
	program				
	• Work instructions, including plans, specifications, quality				
	requirements and operational details				
Safety requireme	nts may include the following:				
	• OHS requirements in accordance with Federal legislation and				
	regulations				
Organizational safety policies and procedures					
Project safety plan including:					
	protective clothing and equipment				
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		> use	of to	ools and equipment				
		> wo	rkpla	ce environment and safety				
		➤ har	handling of materials					
		≻ use	<ul> <li>use of fir-e fighting equipment</li> </ul>					
		> use	of F	irst Aid equipment				
		➤ haz	ard o	control, and hazardous materials and	substances			
		≻ safe	e ope	rating procedures including recogniz	ing and			
		prev	venti	ng hazards associated with undergrou	and services			
		> oth	er m	achines, personnel, restricted access	barriers			
		≻ traf	fic co	ontrol, working in proximity to other	s, worksite			
		visi	tors a	and the public				
		recognizing hazards and risks including uneven/unstable						
		terrain, trees						
		> und	ergro	ound services, buildings				
		➤ exc	<ul> <li>excavations, traffic, embankments, cuttings, structures and</li> </ul>					
		haz	ardoi	is materials				
		≻ safe	e parl	king practices including ensuring acc	ess ways are			
		clea	ır, eq	uipment/machinery is away from over	erhangs and re-			
		fuel	ling	sites				
		➤ safe	e dist	ance from excavations, and secured f	rom			
		unauthorized access or movement						
		> eme	ergen	cy procedures including emergency	shutdown and			
		stop	oping					
<ul><li>extinguishing equipment fires</li></ul>								
		> org	aniza	tional First Aid requirements and eva	acuation			
Signage		may includ	e:					
		• Escort	vehic	les				
		• Highwa	iy tra	ffic signs				
		• Site Sat	fety s	ignage				
		• Tempo	orary	signage for the benefit of motorists a	and pedestrians			
		Barrica	ades					
		• Traffic	cond	itions signage				
Traffic		may includ	e:					
Congested urban e		rban environments						
		• Low tra	offic	rural areas				
		Off-roa	d un	-trafficked areas				
Buildings								
Parking sites		5						
Pedestrian areas								
Tools and equipr	nent	may includ	e:					
•		• Levelin	Leveling equipment					
Shovels								
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	• Lifting equ	Lifting equipment				
	Crow bars	Crow bars				
	• Hammers	• Hammers				
	• Grinders					
	Jointing ec	uipment				
	• Oxy-acety	ene equipment				
	Scaffoldin	g				
	• Saws	• Saws				
Environmental	may include:					
protection requir	ements • Organizatio	nal/project environmental manageme	ent plan			
	• Waste mar	lagement	-			
	• Water qual	ity protection				
	Noise					
	Vibration					
	• Dust And	clean-up management				
Materials	may include:					
	• Picks					
	• Pipes					
	Concrete					
	Backfill					
	Bedding materials					
	Backfill	Backfill				
Installation proce	edures may include:					
• Selecting size, type and		ze, type and materials of pipe				
Bedding down pipes						
<ul> <li>Positioning pipes</li> </ul>						
Checking alignment, level and grade						
	• Repair wor	·k				
Main pipe system	n may include:					
	Pressurized	main water pipelines				
	• In-ground	and above ground systems				
	Pipes cons	tructed from PVC, UPVC, poly, DIC	L, steel and			
	copper					
Support mechanism may include:						
	Bedding for	or in-ground trenches which may inclu	ıde:			
	aggregate	ggregate				
➤ sand						
Concrete shoulders for above ground pipes						
Valves may include:						
• Stop		op valves				
	Flow contr	ol valves				
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	Non return valves				
	Pressure control valves				
	• Energy dissipaters and air release valves				
Test	may include:				
	• Pressure				
	Visual straightness				
	• Quality				
	• Tolerance				
	• Air				
	• Water				
Pipe	may include:				
	<ul> <li>Storm water pipes constructed from • reinforced concrete (RCP)</li> <li>• PVC • Steel</li> </ul>				
	• Fibre reinforced concrete (FRC) • DICL • UPVC • clay				
Join	may include:				
	Rubber ring				
	Solvent welded				
	• Arc welded				
	Mechanical jointed				
Valves, fittings and	may include:				
flow control devices	Stop valves				
	Non return valves				
	Flow control valves				
	Air release valves				
	Waste and leak detection meters				
Sewer pipeline	includes only in-ground				
Test procedures	may include:				
	Visual straightness				
	• Quality				
	Tolerance				
	• Air				
	• Water				
Storm water systems	include:				
	Only in-ground				

Evidence Guide	e			
Critical Aspects	of	Must demonstrate knowledge, skill and attitude on:		
Competence		Prepared plan		
Prepared wo     pipe work		• Prepared wo pipe work	ork area and materials to support the	installation of
•		• Installed pip	be lines	
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	Tested main pipe system		
	Installed storm water system		
	• Tested storm water system		
	• Installed sewer pipeline		
	• Tested sewer pipeline		
	• Cleaned –up work area		
Required Knowledge	Demonstrates knowledge of:		
and Attitudes	Environmental protection requirements		
	• Specifications of materials, tools and equipment		
	Safety requirements		
	Compliance documentation		
	Design specifications and standards		
	• Design plans		
	Testing procedures		
	• Site safety signage for traffic control		
Required Skills	Demonstrates skills to:		
	• Read and interpretation of design plans		
	Apply Pipe lines installation		
	• Test pipeline system		
	Record and report		
	Implement safety precautions		
Resource Implications	Access is required to real working areas or appropriately simulated		
	environments including working site, materials & equipment and to		
	information on workplace and OHS practices.		
Methods of Assessment	Competency may be assessed through:		
	Interview / Written Test		
	Observation / Demonstration and Oral Questioning		
Context for Assessment	Competency may be assessed in the work place or in a simulated		
	work place setting		

Occupational Standard: Road Construction and Maintenance Level III				
Unit Title		Construct and M Retaining Walls	Maintain Minor Drainage structur	es and
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Unit Code	EIS RCM3 06 0322
Unit Descriptor	This unit covers the knowledge, attitude and skills required to carry
	out concrete and masonry work in constructing and maintaining minor
	concrete drainage and retaining wall structures.
	This unit includes setting out, carrying out excavation, placing
	reinforcement, erecting and dismantling formwork, placing, finishing,
	curing of concrete, maintenance of minor drainage structures and
	retaining wall structure.

Elements	Perf	formance Criteria
1. Plan and prepare constructing and	1.1.	<i>Work instructions</i> and operational details relevant to the tasks are obtained, confirmed and applied to the allotted tasks.
maintaining minor	1.2.	Safety requirements are obtained from the site safety plan and
concrete bridges		organizational policies and procedures, confirmed and applied to the allotted task
	1.3.	Signage requirements are identified and obtained from the project traffic management plan and implemented
	1.4.	Plant, <i>tools and equipment</i> selected to carry out tasks are
		consistent with the requirements of the job, checked for serviceability and any faults are rectified or reported
	1.5.	Temporary storm water diversion requirement determined in
		accordance with existing drainage outlets, site requirements and
		planned schedule of construction
	1.6.	<i>Construction materials</i> appropriate to the work application are
		identified, safely handled and located ready for use
	1.7.	Environmental protection requirements are identified from the
		project environmental management plan, confirmed and applied
	0.1	
2. Conduct masonry work abutment and	2.1	from design standards and specifications
Wing wall	2.2	Location and structural details of masonry structures are
6		determined from the work order.
	2.3	Clearing and excavation to level and bridge foundation
		excavation are carried out according to the work order.
	2.4	Work platform is erected in accordance with regulatory and
	2.5	workplace requirements.
	2.5	Setout area is correctly relocated and footing dimensions and
	26	Masonry structure is set out as per the work order.
	2.0	Mortar materials are prepared and mixed in accordance with
	2.1	work order.
	2.8	Masonry wall structure is laid to set out for base and specified

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	bond in a	ccordance with the work order.	
	2.9 Masonry	wall is constructed maintaining bond	, and completed
	to work	rder.	
	2.10 Walls a	e to be straight, plumb and level	within standard
	tolerance	S.	
	2.11 Tie dow	and lateral support system structures	s are installed to
	walls in	accordance with plans, specificati	ons, codes and
	standard		
	2.12 Type of	articulation method is identified	and applied in
	accordar	ce with the work order	
	2.13 Joints to	laid face brickwork are raked or ruled	to correct profile
	and dept	in accordance with job specifications.	
	2.14 Masonry	stone work is brushed down prior to da	rying.
	2.15 Back fill	and compaction are carried out accord	ding to the work
	order.	-	-
3. Conduct	3.1 Location	n of spread footing and formwork is	determined from
concreting w	ork drawin	gs and reinforcement schedule.	
	3.2 Formw	ork components/materials are selected	l consistent with
	job.		
	3.3 Fixing	fasteners are selected and used	consistent with
	require	ments of the job.	
	3.4 String	ines are set accurately from existing pe	egs.
	3.5 Grades	are provided to ensure correct fall.	
	3.6 Service	s are identified and protected to preven	nt damage.
	3.7 Work a	rea is cleared and surface prepared for	safe erection of
	formw	ork.	
	3.8 Formw	ork is set out to requirements of work of	order.
	3.9 Formw	ork is assembled/erected and braced to	work order.
	3.10 Expans	ion joints are positioned to work order	
	3.11 Debris	sawdust and other waste material ar	e removed from
	the for	nwork.	
	3.12 Reinfo	rcing fabric and bars are cut and ber	nt as required to
	work o	rder.	
	3.13 Fabric	and bars are tied/fixed to configura	tion from work
	order		
	3.14 Stiffen	ng rods are attached to panels as requ	ired to facilitate
	handlin	g.	
	3.15 Reinfo	cement material is located in formwork	rk and placed on
	bar ch	airs/spacers as determined from d	rawings, noting
	clearar	ce from formwork.	
	3.16 Cast-ir	s. is located and secured.	_
	3.17 Concre	te is mixed and quality is checked a	as per the work
	order	rom specification and placed to spec	itted levels and
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	grades.		
	3.18 Concrete	is placed to specified levels a	nd grades and
	compacte	ed to specification using immersion	vibrator or other
	specified	methods.	
	3.19 Concrete	is screened, finished and curing pr	ocess applied to
	specifica	tions.	
	3.20 False wo	rk is removed as per the work order o	or specification.
	3.21 Concrete	surface is adequately covered and pr	otected.
	3.22 Edge box	ing and braces are removed sequenti	ally.
	3.23 Timber	components are derailed, cleaned	, oiled (timber
	panels) a	nd stored or stacked.	
	3.24 Steel cor	ponents are cleaned, oiled and stored	d or stacked.
	3.25 Damaged	l formwork components are discarde	ed or maintained
	after strip	pping.	
	3.26 Screens	are safely cleaned before mo	ovement where
	applicabl	e.	
4. Maintain mine	or 4.2 Schedule	of maintenance repairs/work order or	instructions are
drainage and	obtained	and applied to work order.	
retaining wall	s 4.3 Access de	evices are located in reach of areas t	o be maintained
structures	or repaire	d and checked for safe operation.	
	4.4 Defect or	fault is located and area prepared for	rectification.
	4.5 Drainage	<i>components</i> are regularly inspected	and maintained
	and rectif	ied or reported faults	
	4.6 Drainage	components are repaired as per	initial design
	specificat	ions and/or engineer's redesign	U
	4.7 Drainage	system is flushed out to clear blocka	ges and provide
	clear flov	vs of fluid	
	4.8 Open dr	ains are maintained to correct	line and fall
	specificat	ions	
	4.9 Surfaces	adjoining open drains are finished a	allowing ease of
	run off		-
	4.10 Adequate	erosion control methods are undertak	ten
	4.11 Resource	s are selected in accordance with the	task
	4.12 Excavation	on is carried out in accordar	nce with task
	specificat	ions and site safety plan	
	4.13 <b><i>Pipes</i></b> and	l accessories are prepared in accorda	ince with design
	method o	f repair	-
	4.14 Pipe sect	ions are replaced and joined and alig	gned to line and
	specified	fall	-
	4.15 Required	section is backfilled	
	4.16 Inspectio	n and testing of repaired draina	ige system are
	conducte	to determine effectiveness of repairs	S
	4.17 Minor dr	ainage structure maintenance work	is completed to
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		instruction or work order.		
	4.18	4.18 Other defects or faults further identified during maintenance		
		are reported in accordance with organizational requirements.		
5. Inspect, clear,	5.1	Faults in <i>culverts</i> are identified and appropriate repair		
repair culverts and		requirements and specifications are determined		
Bridge	5.2	Sections and joint to levels and design specifications are repaired/replaced		
	5.3	Inlets and outlets are repaired/maintained in accordance with		
		culvert design and specifications		
	5.4	Follow work order/schedule of <i>repairs</i> and <i>maintenance</i> to		
		organisational requirements		
	5.5	Inspect bridge structure to confirm nature and extent of fault		
	5.6	Report significant deterioration of existing faults or new Faults		
	5.7	Carry out repairs and maintenance of bridge structure in		
		accordance with details from the schedule of repairs and		
		maintenance documentation		
	5.8	Report completed repairs and maintenance, noting and		
		documenting any new faults in accordance with		
		organisational requirements		
	5.9	Backfill is compacted		
6. Clean up	6.1	Work area is cleared and materials disposed of or recycled in		
		accordance with project environmental management plan.		
	6.2	Plant, tools and equipment are cleaned, checked, maintained		
		and stored in accordance with manufacturers' recommendations		
		and standard work practices.		

Variables		Range		
Work instruction	is	May include but not limited to:		
		• Works order given from the engineer or supervisor.		
Tools and equipr	nent	May include but not limited to:		
		• floats, trowels, edging tools, screeds, wheelbarrows,		
		• mixer, vibrators, rakes, short handle shovels, injection pumps,		
		fixing tools		
		<ul> <li>rods, hammers, buckets, kibbles</li> </ul>		
		• reinforcement benders, mesh and brushes		
		Levelling equipment		
		• tape Measures		
		Hand Saws		
		Cutting Knives		
		Crow Bars		
		• Trowels		
		• Formwork		
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Construction Mar	terials M	May include but not limited to:		
	•	Cement, wat	er, prefabricated steel pipes	
	•	Aggregate, s	and reinforcement steel,	
	•	Formwork co	omponents, curing agents,	
	•	Adhesives, a	dmixtures, etc.	
	•	Masonry stor	ne	
	•	Gabion box		
Environmental	n	nay include:		
protection	•	Organization	nal/project environmental manageme	nt plan
requirements	•	Waste Mana	agement	
	•	Water qualit	y protection	
	•	Noise		
	•	Vibration		
	•	Dust And cl	ean-up management	
Services	Μ	ay include but	not limited to:	
	•	Pipe line serv	vice	
	•	Electric line	service	
Drainage compor	nents n	nay include:		
	•	Gully/Silt T	raps	
	•	Inspection C	Openings	
	•	Manholes		
	•	Benches		
	•	Lining		
	•	Step Irons		
	•	Lids		
	•	Headstones		
	•	Back stones		
	•	Grates		
	•	Kerbs		
	•	Gutters		
	•	Inlets And C	Dutlets	
	•	Gabion Basl	cets	
	•	Rip Rap		
	•	Wing walls		
	•	End walls		
	•	Aprons		
	•	Reno-Mattre	esses	
	•	Geo-fabric		
	•	Drain Block	S	
	•	Check Dame	8	
	•	Sediment		
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	Silt Control
Pipes	may include:
	Reinforced concrete
	• rigid PVC
	• Flexible PVC
	• Steel box culverts
	Clay pipes
	• Fibre Reinforced cement (FRC)
Culverts	may include:
	<ul> <li>reinforced concrete pipe sections</li> </ul>
	Reinforced concrete box sections
	• Steel pipe
	• FRC
	• PVC
Join	may include:
	Sleeve joints with adhesives
	Socket And spigot with adhesives
	• Socket and spigot with rubber rings
	• Butt Joints with outside bands
	• Butt Joints with inside rendering
	Flanged And Bolted Joining
	Welded connections

<b>Evidence</b> Guide	
Critical Aspects of	Must demonstrate knowledge skills and attitude to:
Competence	• Use safe and effective operation of tools, plant and equipment.
	• perform:
	plan and prepare
	conduct concreting
	conduct masonry work
	maintain minor drainage and retaining structures
	➤ clean up
	• Identify the requirements, procedures and instructions for
	constructing and Maintaining Minor Drainage Structure
	• Apply implementation of requirements, procedures and techniques
	for the safe, effective and efficient completion of Constructing and
	Maintaining Minor Drainage and Retaining Structure
	Undertake and complete constructing and maintaining minor

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	drainage structure that meets all of the required outcomes	
Required Knowledge	Must demonstrate knowledge of:	
and Attitudes	• site and equipment safety requirements	
	Material characteristics	
	• Minor drainage structure construction and maintenance methods	
	and procedures	
	• concreting and masonry work principles and procedures	
	• formwork	
	• processes for interpreting engineering sketches	
	• equipment types, characteristics, technical capabilities and	
	limitations	
	• site isolation and traffic control responsibilities and authorities	
	Operational, maintenance and basic diagnostic procedures	
	• materials Safety Data Sheets and materials handling methods	
Required Skills	Must demonstrate skill to:	
	• Processes of communication - verbal and signaling measurement	
	and calculation	
	• Apply bonding patterns and block bonding techniques	
	• Apply the techniques of constructing masonry structural systems	
	Apply articulated and pier construction	
	• Apply reinforcement structures and core filling of block work	
	• Apply expansion, growth and control joints	
	• place and fix formwork	
	• place and fix scaffolding	
	• Apply measuring, cutting and bending steel reinforcement bars	
Resource	Access is required to real or appropriately simulated situations,	
Implication s	including work areas, materials and equipment, and to information on	
	workplace practices and OHS practices.	
Methods of	Competency may be assessed through:	
Assessment	Interview / Written Test	
	Observation / Demonstration with Oral Questioning	
Context of	Competency may be assessed in the work place or in a simulated	
Assessment	work place setting	

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Occupational Standard: Road Construction and Maintenance Level III	
Unit Title	Conduct and Monitor Stabilizer Operations
Unit Code	EIS RCM3 07 0322
Unit Descriptor	This unit covers the conducting and monitoring of stabiliser operations in the civil construction industry. It includes planning and preparing, conducting stabiliser pre-operations checks, operating stabilisers, relocating stabilisers, carrying out operator maintenance, and cleaning up.

Elements	Performance Criteria
1. Plan and prepare	1.1. <i>Compliance documentation</i> relevant to the work activity are accessed, interpreted and applied
	1.2. Relevant drawings and job specifications to all work activities are identified and applied
	1.3. <i>Safety requirements</i> are obtained and confirmed from the <i>site</i> safety plan and organisational policies and procedures, and applied to the allotted task
	1.4. Signage requirements are identified, obtained and implemented from the project traffic management plan
	1.5. <i>Material</i> to be laid and handling procedures to be employed are determined
	1.6. Plant, <i>tools and equipment</i> to carry out tasks that are consistent with the requirements of the job are selected, checked them for serviceability, and rectified or reported for any faults
	1.7. <i>Environmental protection requirements</i> are identified from the project environmental management plan, confirmed and applied to the allotted task
2. Checks stabiliser pre-operation	2.1. Pre-start, start-up, park and shutdown procedures in accordance with manufacturers' and/or site-specific requirements
	2.2. Stabiliser controls and functions for serviceability, focusing on brakes, implements or other attachments and manoeuvrability are ensured carried out by operators, checked, and rectified or reported for any faults
3. Operate stabiliser	3.1. Site <i>hazards</i> associated with <i>stabiliser operations</i> are
	identified and safe operating techniques to minimise risk are used
	3.2. Operating techniques are identified and the operators are
	advised to apply for stabiliser to achieve optimum output in

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			accordance with manufacturers' design ana ifications while	
			accordance with manufacturers' design specifications while	
			achieving specified tolerances	
		3.3.	Stabiliser is operated in accordance with company operating	
			procedures	
		3.4.	Stabiliser to produce results, including mixing materials, using	
			additives and line and length are operated	
4.	Relocate stabiliser	4.1.	Stabiliser safely between worksites moved in accordance with	
			relevant codes and traffic management requirements	
		4.2.	Stabiliser is prepared for relocation	
5.	Check equipment	5.1.	Inspection and fault finding are ensured conducted in	
	performance		accordance with manufacturers' specifications and/or	
	•		organisational requirements by the operator	
		5.2.	Routine operational servicing and lubrication tasks are ensured	
			carried out by the operator	
		5.3.	Minor maintenance is carried out	
		5.4.	Performance of machine is recorded constantly to enable	
			timely repair of equipment	
6.	Clean up	6.1.	Work area is cleared and materials are recycled or disposed of	
			in accordance with project environmental management plan	
		6.2.	Plant, tools and equipment are cleaned, checked, maintained	
			and stored	

Variable	Range
Safety requirements	<ul> <li>May include:</li> <li>OHS requirements in accordance with state or territory legislation and regulations, organisational safety policies and procedures, and project safety plan, including protective clothing and equipment, use of tools and equipment, workplace environment and safety, handling of materials, use of fire fighting equipment, use of First Aid equipment, hazard control and hazardous materials and substances</li> <li>safe operating procedures including recognising and preventing hazards associated with high voltage power lines, uneven/unstable terrain, trees, overhead service lines, bridges, surrounding buildings, obstructions, structures, facilities, dangerous materials, recently filled trenches, other machines, personnel, traffic control, working at heights, working in proximity to others, worksite visitors and the public</li> <li>safe parking practices including ensuring access ways are clear, equipment/machinery is away from overhangs and refuelling</li> </ul>
	sites, safe distances are kept from excavations, and areas secured

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	from unauthorised access or movement	
	• emergency procedures related to equipment operation including	
	emergency shutdown and stopping, extinguishing equipment	
	fires, organisational First Aid requirements and evacuation	
Site	may include:	
	• car parks	
	• airport runways	
	<ul> <li>container vards</li> </ul>	
	<ul> <li>hard stands</li> </ul>	
	<ul> <li>footnaths</li> </ul>	
	<ul> <li>bikeways</li> </ul>	
	<ul> <li>rural roads and highways</li> </ul>	
	• Turai Toads and highways	
Matariala	urban roads and mgnways	
Materials	may include:	
	• Imported fill	
	• aggregates	
	• cement	
	• lime	
	• bitumen	
	• other chemicals	
Tools and equipr	may include:	
	• hand tools and maintenance equipment relevant to the particular	
	stabiliser	
Environmental	may include:	
requirements	organisational/project environmental management plan	
	• waste management	
	• water quality protection	
	• noise	
	• vibration	
	• dust	
	• clean-up management	
Hazards	may include:	
	• uneven/unstable terrain	
	• trees	
	• fires	
	<ul> <li>overhead and underground services</li> </ul>	
	<ul> <li>bridges</li> </ul>	
	<ul> <li>buildings</li> </ul>	
	• evenuations	
	• troffic	
	• traffic	
	• embankments	
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	• cuttings
	• structures
	hazardous materials
stabilizer operations	may include:
	• churning up (excavating and remixing) existing fill
	• refilling in layers using the stabilised material
	• mixing materials
	• applying additives
	• achieving specified line and depth
	• enhancing the properties of the existing pavement
	decreasing permeability
	• volume change
	mechanical stabilization
	chemical stabilization
Additives	may include:
	• cement
	• lime
	• bitumen
	• other chemicals where the existing material is not conducive to
	cement treatment

Evidence Guide	
Critical Aspects of	Must demonstrate knowledge, skill and attitude on:
Competence	• the requirements, procedures and instructions for the conduct of stabiliser operations
	• implement of requirements, procedures and techniques for the safe, effective and efficient completion of stabiliser operations
	• work with others to undertake and complete the conduct and
	monitoring of stabiliser operations in a way that meets all of the required outcomes
	• consistent timely completion of stabiliser operations that safely,
	effectively and efficiently meets the required outcomes
	• demonstrate of the conduct and monitoring of stabiliser operations
	• Support and lead the unit/team to perform the following tasks:
	> plan and prepare
	conduct stabilizer pre-operational checks
	<ul><li>operate stabilizer</li></ul>
	<ul><li>relocate stabilizer</li></ul>
	<ul> <li>carry out operator maintenance</li> </ul>
	➢ clean up
Required Knowledge	Demonstrates knowledge and attitudes of:

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and Attitudes	Principles of soil technology for civil works			
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	• Stabiliser types, characteristics, technical capabilities and limitations			
	• Operational, maintenance and basic diagnostic procedures			
	• site isolation and traffic control responsibilities and authorities			
	• site and equipment safety requirements			
	• materials safety data sheets and materials handling methods			
	• project quality requirements			
	civil construction terminology			
	• methods of changing machine attachments			
	• safe operating techniques in all terrain			
	basic earthworks calculations			
	• civil construction activity sequences of road construction,			
	earthworks and drainage			
	levelling techniques			
	Safe work method statement			
Required Skills	Demonstrates skills to:			
	• apply legislative, organisation and site requirements and procedures			
	for conducting stabiliser operations			
	• apply stabilising techniques, including pulverising, mixing, and the			
	use of additives			
	• apply calculation of material requirements, mix, application rates,			
	uniformity and travel speed			
	organise work activities			
	<ul> <li>select and use relevant tools and equipment safely</li> </ul>			
	• identify and report on hazards related to the worksite and work			
	activity			
	• communicate effectively to receive and clarify work instructions			
<b>Resource Implications</b>	Access is required to real or appropriately simulated situations,			
	including work areas, materials and equipment, and to information on			
	workplace practices and OHS practices.			
Assessment Methods	Competency may be assessed through:			
	• Interview / Written Test			
	Observation / Demonstration with Oral Questioning			
Context of Assessment	Competency may be assessed in the work place or in a simulated work			
	place setting			

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Occupational Standard: Road Construction and Maintenance Level III		
Unit Title	Conduct and Monitor Asphalt Concrete Production	
Unit Code	EIS RCM3 08 0322	
Unit Descriptor	This unit covers the conducting and monitoring of asphalt concrete	
	production activities in the road construction. It includes planning and	
	preparing for operation, allocating and logging resources, conduct the	
	production operation, monitoring and reporting plant/machinery	
	activity, and monitoring movement of materials.	

Ele	ements	Performance Criteria		
1.	Plan and prepare	1.1	Compliance documentation relevant to the work activity is	
	for operation		accessed, interpreted and applied	
		1.2	Safety requirements are obtained and confirmed from the site	
			safety plan and organizational policies and procedures, and	
			applied to the allotted task	
		1.3	Plant, tools and equipment to carry out tasks consistent with	
			the requirements of the job are selected, checked for	
			serviceability and rectify or report any faults	
		1.4	Shift changeover details and previous shift details are	
			received, checked, interpreted and clarified	
		1.5	Communications with other personnel using approved	
			communication methods are established and maintained	
		1.6	Shift activities with other <i>personnel</i> are <i>coordinated</i>	
		1.7	Potential risks and hazards and site environmental issues are	
			Identified, addressed and reported	
		1.8	Computer systems and equipment pre-start checks are	
			completed	
		1.9	Maintenance inspections and identified defects are recorded	
2.	Allocate and log	2.1	Hauling equipment is allocated and logged to loading	
	resources		equipment and log	
		2.2	Data is interpreted and equipment is re-allocated to maintain	
		• •	productiveness and to meet changing site conditions	
		2.3	Employee and contractor details are accessed and	
		2.4	Personnel is allocated to specific types of plant/equipment to	
		2.5	ensure maximum productiveness	
		2.5	Records of individual employees productiveness is maintained	
2		2.1	on each type of machine in operation	
3.	Monitor and report	5.1	A comparts and complements are determined	
	plant/ machine	3.2	Aggregate and sand regularly are tested as it arrives	
	activity	5.5	Cold reed bins are monitored to ensure sufficient raw material	
			is maintained	

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Description of material allocation is an and and act to hatch
Proportion of material allocation is ensured and set to batch
requirements
Mix design is selected to batch requirements
Material is ensured heated and mixed to the correct
temperature and tolerance
Material is stored ready for dispatch and loading
Loading operations are monitored
Mixed material is ensured regularly <i>test</i> for bitumen content
and grading
The current status of site operation and plant are monitored and
reported.
Data to identify the <i>location</i> of equipment on site is
continuously monitored.
From data, the location of where <i>material</i> is being moved, haul
distances, and the location for dumping of materials are
determined.
Data to determine and generate reports on equipment usage,
availability and productivity is interpreted.
Data for measuring operational outputs and resource usage,
so as to report total usage and resource consumption rates is
captured.
The movement of loading and hauling machinery and the
quantities of materials moved is logged.
()()
Stock levels for availability of dispatched materials are
Stock levels for availability of dispatched materials are monitored and reported.

Variables	Range	
Compliance	may include:	
documentation	• Legislative,	
	Organization and site requirements and procedures	
	<ul> <li>Manufacturer's guidelines and specifications</li> </ul>	
	Ethiopian standards	
	• Acts and regulations dealing with:	
	<ul><li>Worksite safety and health</li></ul>	
	<ul><li>Worksite inspection</li></ul>	
	> OHS	
	Explosives	
	Employment and workplace relations legislation	
	Equal Employment Opportunity and Disability Discrimination	
	legislation	
Safety requirements	include:	

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	• OHS requirements are to be in accordance with state or territory
	legislation and regulations, organisational safety policies and
	procedures, and project safety plan, including protective clothing
	and equipment, use of tools and equipment, workplace
	environment and safety, handling of materials, use of firefighting
	equipment, use of First Aid equipment, hazard control and
	hazardous materials and substances
	• safe operating procedures including recognising and preventing
	hazards associated with moving machinery, flammable, toxic
	and dangerous materials, personnel, working in proximity to
	others, worksite visitors and the public
	• emergency procedures related to equipment operation including
	emergency shutdown and stopping, extinguishing equipment
	fires, organisational First Aid requirements and evacuation
Plant	may include:
	• fixed
	mobile plant
Tools and equipment	may include:
	asphalt plant and loaders
Shift changeover	may include:
details	• Nature and scope of the work
	Working conditions
	Achievement targets
	• Site lighting arrangements
	• Defects on equipment
	Hazards and potential hazards
	Coordination requirements/issues
Personnel	may include:
	Contractors
	• Drillers
	• Drivers
	Holders of appropriate tickets
	Licensed operators
	Maintenance staff/tradespersons
	Personnel authorized by site management
	Service personnel
	Supervisors
	• Surveyors
Coordination activities	may include:
	Communication with personnel
	• Awareness of other support plant

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	•	• Equipment		
Potential risks an	nd ma	may include:		
hazards	•	Abandoned	equipment	
	•	Adjoining p	it walls	
	•	Adverse we	ather conditions (electrical storms, fl	oods,
	•	fires)		
	•	Chemicals		
	•	Contaminan	ts	
	•	Equipment		
	•	Fences		
	•	Holes		
	•	Materials		
	•	Over-hangir	ig rocks	
	•	Personnel		
	•	Pot holes		
	•	Unsafe grou	nd	
	•	Unstable fac	es	
	•	Vehicles		
Environmental is	ssues ma	y include:		
	•	Drainage		
	•	Dust (dump)	)	
	•	Emissions		
	•	Flora and fa	una	
	•	Hazardous c	hemicals	
	•	Noise		
	•	Recycling		
	•	Run-off		
	•	Spills		
	•	Waste mana	gement and disposal	
	•	Water qualit	У	
Hauling and load	ling ma	y include:		
equipment	•	Loader		
	•	Excavator		
	•	Truck		
	Dump truck			
	Rail vehicles and wagon			
Employee and	ma	may include:		
contractor details	S •	Qualification	ns	
	•	Permits		
	•	Site authorit	ies	
	•	License to o	perate equipment	
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	Time-sheet details	
	Training details leave	
Locations	may include:	
	• Where material is being mined	
	• Where equipment is at the start and end of shift	
	Haul distances	
Material	may include:	
	Production material	
	Topsoil, Gravel and Ore	
	• Overburden	
Data for measuring	may include:	
operational outputs	• Fuel	
	• Drill holes and meter drilled	
	• Consumables	
	Advance rail activities	
	Equipment hour meter readings	

Evidence Guide		
Critical Aspects of	Must Demonstrate knowledge, skill and attitude on:	
Competence	• Supporting the implementation unit/team of the following tasks:	
	Plan and prepare for operation	
	Allocate and log resources	
	$\succ$ Conduct the production operation,	
	Monitor and report the operation activity	
	Monitor movement of materials	
	• the requirements, procedures and instructions for conducting and monitoring asphalt concrete production	
	• implementation of requirements, procedures and techniques for the safe, effective and efficient completion of conducting and monitoring asphalt concrete production	
	• working with others to undertake and complete conducting and monitoring asphalt concrete production meeting all of the required outcomes	
	• consistent timely conducting and monitoring asphalt concrete production safely, effectively and efficiently meets the required outcomes	
Required Knowledge	Must Demonstrate knowledge and attitudes of:	
and Attitudes	• operate computer systems and equipment	
	Stock leveling of dispatched materials	
	• Data for measuring operational outputs and resource usage	
	• Equipment usage, availability and productivity	

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	• Records on individual's productivity on each type of machine
	operation
	• Employees and contractor's details
	• Safety Precautionary measures, potential risks, hazards and site
	environmental issues
	Plant operations
	Batching systems
	• Mix specifications (temperatures and tolerances)
	Production requirements
	• Bituminous materials and their characteristics
	• Aggregate and sand properties and conformance
	Additives
	• Processes for heating bitumen and controlling temperature
	Testing procedures
	• Equipment types, characteristics, technical capabilities and limitations
	• Basic operational, maintenance and basic diagnostic procedures
	• Processes for the calculation of material requirements and
	application rates
	• materials safety data sheets and materials handling methods
	Project quality requirements
	Civil construction terminology
	Safe work method statements
Required Skills	Must Demonstrate skills to:
	Access and interpreting compliance documentation
	Plan and preparing for operation
	• Apply legislative, organization and site requirements and
	procedures for producing asphalt products
	• Identify and addressing potential risks and hazards
	Operate computer and its peripherals
	Report site environment issues
	• Monitor and report stock levels for availability of dispatched
	materials
	• Interpret and monitor data to identify location of equipment on site
	Organise work activities
	• Select and use relevant tools and equipment safely
	• Identify and report on hazards related to the worksite and work
	activity
	• communicate effectively to receive and clarify work instructions

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Resource Implications	Access is required to real working areas or appropriately simulated	
	environments including working site, materials and equipment and to	
	information on workplace and OHS practices	
Methods of	Competence may be assessed through:	
Assessment	Interview / Written Test	
	Observation/Demonstration with Oral questioning	
Context of	Competency may be assessed in the workplace or in a simulated	
Assessment	workplace environment setting	

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Occupational Standard: Road Construction & Maintenance Level III	
Unit Title	Conduct and Monitor Construction of Rigid Pavement
Unit Code	EIS RCM3 09 0322
Unit Descriptor	This unit covers the knowledge, attitudes and skills required to Conduct & monitor construction of Rigid Pavement (JRCP, CRCP, JUCP).

Elements	Performance Criteria	
1. Plan and prepare work	<ul> <li>1.1 Work instructions, including plans, specifications, quality requirements and operational details are obtained, confirmed an applied</li> <li>1.2 Material quantity requirements are calculated in accordance with plans and/or specifications</li> <li>1.3 Materials appropriate to the work application are identified obtained, prepared, safely handled and located ready for use</li> <li>1.4 <i>Compliance of documentations</i> relevant to the work activity are accessed, interpreted and applied</li> <li>1.5 <i>Safety requirements</i> from the site safety plan and organisational policies and procedures are obtained and confirmed, and applied to the allotted task</li> <li>1.6 Signage requirements from the project traffic management plar are Identified, obtained and implemented</li> </ul>	
	<ul> <li>1.7 <i>Plant, tools and equipment</i> to carry out tasks consistent with the requirements of the job are selected, checked for serviceability and rectified or reported on any faults</li> <li>1.8 <i>Environmental protection requirements</i> from the project environmental management plan are Identified and confirmed and applied to the allotted task</li> </ul>	
2. Identify of Rigid Pavement	<ul> <li>2.1 Construction of jointed plain concrete pavement (JPCP) is undertaken</li> <li>2.2 Jointed reinforced concrete pavement (JRCP) is constructed</li> <li>2.3 Continuous reinforced concrete pavement (CRCP) is constructed</li> <li>2.4 Pre-stressed concrete pavement (PCP) is constructed</li> </ul>	
3. Conduct pre paving inspection	<ul> <li>3.1 Base course stability is checked/tested</li> <li>3.2 Offset pegs/profiles are Establish to line and level as specified</li> <li>3.3 Elevation is checked</li> <li>3.4 Steel reinforcement placement are checked</li> <li>3.5 Dowels are slightly coated with grease or other substance over their entire length</li> </ul>	

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4. Identify spacing	ıg	4.1 Type of slab,	, type of load transfer is identified	
of tie bars for	U	4.2 Effect of lo	ongitudinal slab movement on sealant and load	
transverse &		transfer, ma	aximum slab length, the amount of cracking and	
longitudinal		use of rat	undom joint spacing: are considered in the	
contraction ioi	ints	identification	n of joint spacing.	
J		4.3 Dowel bars a	are used for load transfer across the joint	
		4.4 Joint shape a	and sealant properties are identified.	
		4.5 Slab width	is identified. (widths up to and including 15 feet	
		have perform	ned satisfactorily without a longitudinal joint)	
		4.6 Longitudinal	l joints are tied with tie bars	
		4.7 Tie bars are r	mechanically inserted and placed at mid-depth.	
		4.8 5/8" x 40" or	r ½" x 32" hars are used when Grade 60 steel is used	
5 Identify spacir	ισ	5 1 Joints are dow	velled and butted	
of tie bars for	15	5.2 Transverse cor	nstruction joints are sawed and sealed	
construction ic	nints	5.2 Tie bars are	designed to carry the load transfer for 10" thick	
construction je	511105	navement	designed to early the four transfer for 10 thek	
		5 4 Keyway is use	ed for pavement with 10' or more	
		5.5 Tie bars are an	achored firmly	
		5.6 Tie bars ar	re mechanically installed or installed as 2 part	
		threaded tie h	ar and splice coupler system	
		5 6 Longitudinal c	construction joint is sawed and sealed	
6 Identify spacir	να	6.1 Width is $3/2$ or	r more	
of the hore and 6.2 Filler meterial is placed 3/ to 12 half and 1		is placed $\frac{3}{4}$ to 1' below the slab surface		
Cut material		6.3 Tie har spacing for expansion joints is in accordance with		
Cut materiai		specifications	s	
7. Place, compac	t	7.1 Concrete is p	placed in horizontal layers into location to levels as	
and vibrate the	e	indicated by r	markers, level pegs or lines	
concrete		7.2 Height of v	vertical drop of concrete is minimized to avoid	
		segregation of	of concrete materials	
		7.3 Poured concr	rete is consolidated during process using approved	
		compaction of	or vibration method	
		7.4 Finished leve	els are checked against datum using appropriate	
		leveling devic	ce	
8. Screed/level		8.1 Concrete is	screened to correct levels and/or grades using	
concrete		appropriate st	traight edged tool/formwork mounted screed	
		8.2 Roller operato	ors are informed of the required number of passes	
		8.3 Compaction p	process is assessed to ensure the nominated number of	
		passes are ma	ade and uniform compaction across the pavement is	
		achieved	1 I	
		8.4 <b>Pavement</b> trir	mming is checked to ensure specified tolerances are	
		achieved	-	
9. Clean up		9.1 Work area	is cleared and materials disposed of, reused or	
		recycled in	accordance with legislation/regulations/codes of	
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	practice and job specification	
9	2 Plant, tools and equipment are cleaned, checked, maintained	and
	stored in accordance with manufacturers' recommendations	and
	standard work practices	

Variables	Range		
Unit scope	may include:		
	<ul> <li>Planning and preparation is to include but not be limited to:</li> <li>worksite inspection,</li> <li>equipment defect identification,</li> <li>assessment of conditions and hazards and determination of work requirements</li> </ul>		
	<ul> <li>Transporting of concrete may include but not be limited to:</li> <li>pre-mix truck,</li> </ul>		
	crane and kibble and wheelbarrow		
	<ul> <li>Placing methods of concrete includes but is not limited to: wheelbarrows,</li> <li>pumping equipment,</li> </ul>		
	$\succ$ kibble, termite,		
	truck placed, shoveling and includes vibrating		
	Compaction or vibration methods include mechanical vibrators		
	• Screening is to include but not be limited to a hand screed and may include a mechanical vibrating screed and magic screeds		
	<ul> <li>Finishing techniques for concrete are to include but mot be limited to: <ul> <li>steel trowel,</li> <li>mechanical toweling machine,</li> <li>broom finished, wood float, and brushed</li> </ul> </li> <li>Methods to avoid segregation are to include but not be limited to: <ul> <li>using a termite,</li> <li>through minimizing the height of a vertical drop (no greater than 2 meters high for 20MPA at 80 slump) and</li> <li>using pumps with a flexible hose</li> </ul> </li> </ul>		
Compliance	may include:		
documentation	• Legislative, organizational and site requirements and procedures		
	• Manufacturer's guidelines and specifications		
	• Ethiopian standards		
	• Employment and workplace relations legislation		
	Equal Employment Opportunity and Disability Discrimination		
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	legislation
Occupational Health and Safety (OHS)	<ul> <li>may include:</li> <li>OH&amp;S requirements are to be in accordance with legislation/regulations/codes of practice, organizational safety policies and procedures and project safety plan. This may include:</li> <li>protective clothing and equipment,</li> <li>use of tools and equipment,</li> <li>workplace environment and safety,</li> <li>handling of materials,</li> <li>use of fire fighting equipment,</li> <li>organizational first aid,</li> <li>hazard control and hazardous materials and substances</li> <li>Personal protective equipment is to include that prescribed under legislation/regulation/codes of practice and workplace policies and practices</li> <li>Safe operating procedures are to include but not be limited to:</li> <li>the conduct of operational risk assessment and treatments associated with power cables (including overhead service trays, cables and conduits),</li> <li>lighting, earth leakage boxes,</li> <li>trip hazards,</li> <li>working with dangerous materials,</li> <li>working in confined spaces, surrounding structures,</li> <li>restricted access barriers,</li> <li>traffic control,</li> <li>working in proximity to others,</li> <li>organizational first, aid requirements and evacuation</li> </ul>
Materials, Tools and Equipment	<ul> <li>include but not be limited to:</li> <li>measuring tapes/rules,</li> <li>shovels, screed boards,</li> <li>chutes, trowels</li> <li>wheel barrows,</li> <li>brooms, trowel ling machines,</li> <li>stipple devices, concrete mixer,</li> </ul>

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	• line pumps, kibbles, rakes,		
	• compressors, vibrators,		
	mechanized dumpers and concrete placing booms		
	• Materials are to include concrete, but not limited to:		
	➢ cement, water		
	➢ Gravel		
	➢ Rock		
	➤ Sand		
	Blended materials		
	Stabilized materials		
	Quarried products		
pavement	may include:		
-	• All the materials above the sub-grade and below the wearing		
	surface		
	• May also be known as sub-base and/or base structure		
	Construction of road pavement may include:		
	<ul><li>surface finish</li></ul>		
	the repair of surface defects		

<b>Evidence Guide</b>		
Critical Aspects	Must Demonstrate knowledge, skill and attitude to:	
Competence	Conduct pre paving inspection	
	• Plan and prepare concrete work	
	• Eliminate voids in the concrete mix through vibrating machine	
	Conduct slump test	
	Cure concrete	
	Clean up workplace	
Required	Must Demonstrate knowledge of :	
Knowledge and	Workplace and equipment safety requirements	
Attitudes	Quality requirements	
	General Construction terminology	
	• Plant, tools and equipment types, characteristics, uses and	
	limitation	
	Formwork techniques	
	Formwork materials	
	• Processes for the calculation of material requirements	
	Material Safety Data Sheets	
	• Plans, drawings and specifications	
	• Materials handling, storage and environmentally friendly waste	
	management	
	Processes for setting out and measuring	
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	• Line, level and plumb	
	• Termite barriers	
	• Safe work methods	
Required Skills	Must Demonstrate skills to:	
	• Prepare work instruction, plans, specifications, quality	
	requirements and operational details	
	Conduct pre-paving inspection	
	Record and dispatching concrete	
	• Place, compacting and vibrating the concrete	
	Screen/Level concrete	
	• Clean, checking, and storing plant, tools and equipment	
Resources	The following resources must be provided:	
Implication	• Workplace or fully equipped assessment location with necessary	
	tools and equipment as well as consumable materials	
	Approved assessment tools	
	Certified assessor /Assessor's panel	
Methods of	Assessment may include:	
Assessment	Interview/Written Test	
	Demonstration/observation with oral questioning	
Context of	• Competency may be assessed in the work place or in a simulated	
Assessment	work place setting	
	• The unit of competency should be assessed in conjunction with	
	other relevant units in this occupation.	

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Occupational Standard: Road Construction and Maintenance Level III		
Unit Title	Conduct and Monitor Construction of Flexible Pavement	
Unit Code	EIS RCM3 10 0322	
Unit Descriptor	This unit covers the knowledge, attitudes and skills required to Conduct & monitor construction of Flexible Pavement (CLFP, FDAP, CRAM)	

Elements	Performance Criteria
1. Plan and prepare work	<ul> <li>1.1 Work instructions, including plans, specifications, quality requirements and operational details are obtained, confirmed and applied</li> <li>1.2 Material quantity requirements are calculated in accordance with plans and/or specifications</li> <li>1.3 Materials appropriate to the work application are identified, obtained, prepared, safely handled and located ready for use</li> <li>1.4 <i>Compliance of documentations</i> relevant to the work activity are accessed, interpreted and applied</li> <li>1.5 <i>Safety requirements</i> from the <i>site</i> safety plan and organisational policies and procedures are obtained and confirmed, and applied to the allotted <i>task</i></li> <li>1.6 Signage requirements from the project <i>traffic</i> management plan are Identified, obtained and implemented</li> <li>1.7 <i>Plant, tools and equipment</i> to carry out tasks consistent with the requirements of the job are selected, checked for serviceability and rectified or reported on any faults</li> <li>1.8 <i>Environmental protection requirements</i> from the project environmental management plan are Identified and confirmed and applied to the allotted task</li> </ul>
<ol> <li>Identify types of Flexible Pavement</li> </ol>	<ul><li>2.1 Conventional layered flexible pavement is undertaken</li><li>2.2 Full - depth asphalt pavement is constructed</li><li>2.3 Contained rock asphalt mat (CRAM) are constructed</li></ul>
<ul> <li>3. Conduct pre paving inspection</li> <li>4. Place and spread</li> </ul>	<ul> <li>3.1 Base course stability is checked/tested</li> <li>3.2 Offset pegs/profiles are establish to line and level as specified</li> <li>3.3 Elevation is checked</li> <li>3.4 Steel reinforcement placement are checked</li> <li>3.5 Dowels are slightly coated with grease or other substance over their entire length</li> <li>4.1 Layer depth is determine for spreading materials and plant</li> </ul>
materials	operators are informed accordingly

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		4.2 4.3 4.4	Trucks are directed to correct location and the method of dispatching for load placement is specified Moisture content of materials are checked and adjusted uniformly <b>Road pavement</b> laying is assessed to ensure specified heights and the overall dimensions are achieved
5.	Place and	5.1	Roller operators are informed of the required number of passes
	compact	5.2	Compaction process is assessed to ensure the nominated number
	materials		of passes are made and uniform compaction across the pavement is achieved
		5.3	Pavement trimming is checked to ensure specified tolerances are achieved
		5.4	Finished levels are checked against datum using appropriate leveling device
6.	Clean up	6.1	Work area is cleared and materials disposed of, reused or recycled in accordance with legislation/regulations/codes of practice and job specification
		6.2	Plant, tools and equipment are cleaned, checked, maintained and stored in accordance with manufacturers' recommendations and standard work practices

Variables	Range		
Unit scope	includes:		
	<ul> <li>Planning and preparation is to include but not be limited to:</li> <li>worksite inspection,</li> <li>equipment defect identification,</li> <li>assessment of conditions and hazards and determination of work requirements</li> </ul>		
	<ul> <li>Transporting of concrete may include but not be limited to:</li> <li>&gt; pre-mix truck,</li> <li>&gt; crane and kibble and wheelbarrow</li> </ul>		
	<ul> <li>Placing methods of concrete includes but is not limited to: wheelbarrows,</li> <li>pumping equipment,</li> <li>kibble, termite,</li> <li>truck placed, shoveling and includes vibrating</li> </ul>		
	Compaction or vibration methods include mechanical vibrators		
	• Screening is to include but not be limited to a hand screed and m include a mechanical vibrating screed and magic screeds		
	<ul> <li>Finishing techniques for concrete are to include but mot be limited to:</li> <li>➤ steel trowel,</li> </ul>		
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	<ul> <li>mechanical toweling machine,</li> <li>broom finished, wood float, and brushed</li> <li>Methods to avoid segregation are to include but not be limited to:</li> <li>using a termite,</li> <li>through minimizing the height of a vertical drop (no greater than 2 meters high for 20MPA at 80 slump) and</li> <li>using pumps with a flexible hose</li> </ul>
compliance documentation	<ul> <li>may include:</li> <li>Legislative, organizational and site requirements and procedures</li> <li>Manufacturer's guidelines and specifications</li> <li>Ethiopian standards</li> <li>Employment and workplace relations legislation</li> <li>Equal Employment Opportunity and Disability Discrimination legislation</li> </ul>
Safety requirements	<ul> <li>may include:</li> <li>OH&amp;S requirements are to be in accordance with legislation/regulations/codes of practice, organizational safety policies and procedures and project safety plan. This may include:</li> <li>&gt; protective clothing and equipment,</li> <li>&gt; use of tools and equipment,</li> <li>&gt; workplace environment and safety,</li> <li>&gt; handling of materials,</li> <li>&gt; use of firefighting equipment,</li> <li>&gt; organizational first aid,</li> <li>&gt; hazard control and hazardous materials and substances</li> <li>Personal protective equipment is to include that prescribed under legislation/regulation/codes of practice and workplace policies and practices</li> <li>Safe operating procedures are to include but not be limited to:</li> <li>&gt; the conduct of operational risk assessment and treatments associated with power cables (including overhead service trays, cables and conduits),</li> <li>&gt; lighting, earth leakage boxes,</li> <li>&gt; trip hazards,</li> <li>&gt; working with dangerous materials,</li> <li>&gt; working in confined spaces, surrounding structures,</li> <li>&gt; restricted access barriers,</li> <li>&gt; traffic control,</li> <li>&gt; working at heights,</li> <li>&gt; working in proximity to others</li> </ul>

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	worksite visitors and the public
	<ul> <li>Emergency procedures related to this unit are to include but may not be limited to:</li> <li>&gt; extinguishing fires,</li> <li>&gt; organizational first aid requirements and evacuation</li> </ul>
Plant	May include:
	• rollers
	• graders
	• skid-steers
	• backnoes
	excavators     front and loaders
	• tip-trucks
	• up-uucks
Tools and	include but not be limited to:
Equipment	merude but not be minited to.
1 1	<ul> <li>shovels screed boards</li> </ul>
	<ul> <li>chutes, trowels</li> </ul>
Environmental	May include:
protection	<ul> <li>Organizational/project environmental management plan</li> </ul>
requirements	Waste management
	• Water quality 11 motestion
	• Water quality 11protection
	• Noise
	• Vibration
	Dust and clean-up management
Materials	May include:
	• wheel barrows,
	<ul> <li>brooms, trowel ling machines,</li> </ul>
	• stipple devices, concrete mixer,
	• line pumps, kibbles, rakes,
	• compressors, vibrators,
	mechanized dumpers and concrete placing booms
	• Materials are to include concrete, but not limited to:
	cement, water
	Gravel     Deck
	<ul> <li>KUCK</li> <li>Sand</li> </ul>

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	Blended materials
	Stabilized materials
	<ul> <li>Quarried products</li> </ul>
Road pavement	May include:
Ĩ	• All the materials above the sub-grade and below the wearing
	surface
	<ul> <li>May also be known as sub-base and/or base structure</li> </ul>
	Construction of road pavement may include:
	➤ surface finish
	the repair of surface defects

Evidence Guide	
Critical Aspects of	Must demonstrate knowledge, skill and attitude to:
Competence	Conduct pre paving inspection
	Plan and prepared concrete work
	• Eliminate voids in the concrete mix through vibrating machine
	Conduct slump test
	Cure concrete
	Clean up workplace
Required	Must demonstrate knowledge of:
Knowledge and	<ul> <li>Workplace and equipment safety requirements</li> </ul>
Attitudes	Quality requirements
	General construction terminology
	• Plant, tools and equipment types, characteristics, uses and
	limitation
	Formwork techniques
	Formwork materials
	• Processes for the calculation of material requirements
	Material safety data sheets
	Plans, drawings and specifications
	<ul> <li>Materials handling, storage and environmentally friendly waste management</li> </ul>
	Processes for setting out and measuring
	• Line, level and plumb
	• Termite barriers
	• Safe work methods
Required Skills	Must demonstrate skills to:
	• Prepare work instruction, plans, specifications, quality
	requirements and operational details
	Conduct pre-paving inspection

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	Record and dispatch concrete
	• Place, compact and vibrate the concrete
	Screen/Level concrete
	• Clean, check, and store plant, tools and equipment
Resources	The following resources must be provided:
Implication	• Workplace or fully equipped assessment location with necessary
	tools and equipment as well as consumable materials
	Approved assessment tools
	Certified assessor /Assessor's panel
Methods of	Assessment may include:
Assessment	• Interview/Written Test
	Demonstration/observation with oral questioning
Context of	• Competency may be assessed in the work place or in a simulated
Assessment	work place setting
	• The unit of competency should be assessed in conjunction with
	other relevant units in this occupation.

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Occupational Standard: Road Construction and Maintenance Level III		
Unit Title	Monitor Installation of Concrete Kerb, Channel and Road side	
Unit The	Fixtures	
Unit Code	EIS RCM3 11 0322	
Unit Descriptor	This unit covers the placing, forming and monitoring concrete kerb,	
	channel and fixtures work in the civil construction industry. It includes	
	planning and preparing, setting out and preparing for	
	construction/installation, forming kerb and barrier strips, pouring	
	concrete to installed formwork, finishing kerbs, channels and fixtures,	
	installing pre-cast concrete units, repairing kerb, gutters and median	
	barrier strips, and cleaning up.	

El	ements		Perfo	rmance Criteria
1.	Plan and prep	are	1.1.	Compliance documentation relevant to the work activity are accessed, interpreted and applied
			1.2.	Safety requirements from the site safety plan and organisational policies and procedures are obtained and confirmed, and applied to the allotted task
			1.3.	Signage requirements from the project traffic management plan are identified, obtained and implemented
			1.4.	<b>Tools</b> and equipment to carry out tasks consistent with the requirements of the job are selected, checked for serviceability and rectified or reported for any faults
			1.5.	<i>Environmental protection requirements</i> are identified from the project environmental management plan, and confirmed and applied to the allotted task
2.	Set out		2.1.	Existing services are identified and protected to prevent damage
	construction/		2.2.	Location of kerb, channel and/or fixtures are set out to
	installation w	ork		dimensions from <b>drawings</b> and specifications or to pre-set pegs
			2.3.	Driveways and other inverts are set out
			2.4.	Grades are checked to ensure correct fall
			2.5.	Formwork is constructed and checked to ensure compliance with specifications
			26	Services and conduit preparation in accordance with relevant
			2.0.	procedures are completed
3.	Kerb and barr strips	rier	3.1.	Vertical and horizontal alignment are maintained during concrete placement
	1		3.2.	Concrete is placed accurately to string line
			3.3.	Concrete is maintained to specified standard
			3.4.	Mortar is mixed and applied at quality and quantity to achieve
				specified finish
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4.	Place concrete	4.1.	Concrete is place into formwork and compact
	work	4.2.	Surface is finished to alignment specifications
		4.3.	Face formwork is removed without damage to concrete
			following concrete set
5.	Perform kerbs,	5.1.	Job is finished to shape in accordance with specifications or to
	channels and		the relevant Ethiopian standard
	road side fixtures	5.2.	Concrete is finished to specified quality and texture
	finishing work	5.3.	Expansion, construction and dowel joints are positioned to
			specification
		5.4.	finished work are cured and protected during process
6.	Install pre-cast	6.1.	Base section is prepared and finished to specification for pre-
	concrete units		cast unit installation
		6.2.	Pre-cast concrete units are installed and joined
7.	Repair kerb,	7.1.	Damaged areas are identified, repair requirements are assessed
	gutters and		and carefully removed or damaged section is repaired
	median, barrier	7.2.	Formwork or slip form machine is set up and used to replace
	strips		removed section
		7.3.	Concrete is placed accurately to correct alignment using
			concrete to the specified mix
		7.4.	Concrete is finished to specification matching the shape of the
			kerb or gutter in place
		7.5.	Area is cleared, backfilled and finished
8.	Clean up	8.1.	Work area is cleared and <i>materials</i> are disposed of or recycled
			in accordance with project environmental management plan
		8.2.	Tools and equipment are cleaned, maintained, checked and
			stored

Variable	Range				
Tools	May include:				
	• shovels				
	• rakes				
	• trowels				
	• forming tools				
	• string lines and levels				
	• concrete mixers				
	• barrows				
	• form machine				
	• dumpy				
	laser levels				
Environmental	ental May include:				
protection	• organisational/project environmental management plan				
requirements					
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	• waste management
	• water quality protection
	• noise
	• vibration
	dust and clean-up management
Kerb, channel and/or	May include:
fixtures	• gutters
	median and barrier strips
	• driveways
	• inverts
Drawings	May include:
	• site plans
	cross-sectional plans
	• structural detail for kerbs
	• channels
	• fixtures
Services and	May include:
conduits	• power
	• gas
	• water
	• telecommunications
Materials:	May include:
	• sub-soil drainage
	concrete and concrete reinforcing materials
	formwork materials
	• conduit and tubing

<b>Evidence</b> Guide	
Critical Aspects	of Must demonstrate knowledge, skill and attitude on:
Competence	• the requirements, procedures and instructions for placing and
	forming concrete kerbs, channels and fixtures
	• implementation of requirements, procedures and techniques for the
	safe, effective and efficient completion of placing and forming
	concrete kerbs, channels and fixtures work
	• working with others to undertake and complete the placing,
	forming and monitoring of concrete kerbs, channels and fixtures
	work meeting all of the required outcomes
	• consistent and timely completion of concrete kerb, channel and
	fixture placement and forming safely, effectively and efficiently
	meeting the required outcomes
	• Supporting and leading the team to perform the following tasks :
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	Plan and prepare	
	Set out and prepare for construction/ installation	
	<ul><li>Form kerb and barrier strips</li></ul>	
	Pour concrete to installed formwork	
	Finish kerbs, channels and fixtures	
	Install pre-cast concrete units	
	Repair kerb, gutters and median, barrier strips	
	Clean up	
Required	Demonstrates knowledge and attitudes of:	
Knowledge and	curbing profiles	
Attitudes	• channelling and fixtures profiles and structural features	
	• concrete properties including the effects of weathering	
	concreting and related formwork techniques	
	concrete curing techniques	
	• types, characteristics, uses and limitations of forming machines	
	• the types of services and related conduit requirements	
	• site and equipment safety requirements	
	• processes for interpreting engineering drawings and sketches	
	• site isolation and traffic control responsibilities and authorities	
	• materials safety data sheets and materials handling methods	
	• project quality requirements	
	<ul> <li>civil construction terminology</li> </ul>	
	• set out techniques	
	• Safe work method statement	
Required Skills	Demonstrates skills to:	
<b>I</b>	• apply legislative, organisation and site requirements and procedures	
	for replacing and forming concrete kerb, channels and fixtures	
	• organise work activities	
	• select and use relevant tools and equipment safely	
	<ul> <li>identify and report on hazards related to the worksite and work</li> </ul>	
	activity	
	• communicate effectively to receive and clarify work instructions	
Resource	Access is required to real or appropriately simulated situations	
Implications	including work areas materials and equipment and to information on	
Implications	workplace practices and OHS practices.	
Assessment Methods	Competency may be assessed through:	
	Interview / Written Test	
	Observation / Demonstration with Oral Questioning	
Context of	Competency may be assessed in the work place or in a simulated work	
Assessment	place setting	

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Occupational Standar	Occupational Standard: Road Construction and Maintenance Level III	
Unit Title	<b>Conduct and Monitor Pavement Recycling Operations</b>	
Unit Code	<b>EIS RCM3 12 0322</b>	
Unit Descriptor	This unit covers the conducting and monitoring (pavement recycling) of profile planer operations in the civil construction industry. It includes planning and preparing, conducting profile planer pre-operational checks, operating profile planer, selecting, removing and fitting attachments, relocating the profile planer, carrying out profile planer operator maintenance, and cleaning up.	

Ele	ements	Performance Criteria				
1.	Plan and prepa	are	1.1.	Complian	ce of documentations relevant to the	work activity are
				accessed, i	nterpreted and applied	
		-	1.2.	Safety req	uirements from the site safety plan a	nd organisational
				policies an	d procedures are obtained and confin	rmed, and applied
				to the allot	ted task	
		-	1.3.	Signage re are Identif	quirements from the project <i>traffic n</i> ied, obtained and implemented	<i>nanagement</i> plan
			1.4.	Plant, tool	<i>s and equipment</i> to carry out tasks c	consistent with the
				requirement	nts of the job are selected, checked for	or serviceability
				and rectifi	ed or reported on any faults	
		-	1.5.	Environm	ental protection requirements from	the project
				environme	ntal management plan are Identified	and confirmed
				and applie	d to the allotted task	
2.	Check profile		2.1.	Pre-start, s	tart-up, park and shutdown procedur	res are ensured
	planer pre-			carried out	t in accordance with manufacturer's	and/or site
	operation			specific re	quirements by the operator	
		4	2.2.	Profile pla	uner controls and functions, includin	g implements or
				other <i>attac</i>	<i>hments</i> , brakes and manoeuvrability	for serviceability
2	Or anota musfil		2.1	and rectify	and report any faults are checked	untin and and
3.	Operate profile	e :	3.1.	Site nazaro	is associated with profile planer <i>open</i>	rations are
	planer			used	and safe operating techniques to min	milise risk are
			32	Operating	techniques for profile planer to achie	eve ontimum
			5.2.	output in a	coordance with manufacturer's design	on specifications
				while achi	eving specified tolerances are ensure	d identified and
				applied	eving specified toterances are ensure	d lucitified and
			3.3.	Profile pla	ner is operated to work instructions	
			3.4.	Profile pla	ner is operated to remove material to	an agreed line
				and level v	within specified tolerances	
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4	0.1	4.4	
4.	Select, remove	4.1.	Attachment for the task is selected
	and fit	4.2.	Attachment is ensured removed and fitted according to
	attachments		manufacturer's manual and site requirements
		4.3.	Attachment is tested to ensure correct fitting and operation
		4.4.	Attachment is used in accordance with manufacturer's
			recommendations and design limits
		4.5.	Removed attachments are cleaned and stored in designated
			location
5.	Relocate the	5.1.	Profile planer is moved safely between worksites, observing
	profile planer		relevant codes and traffic management requirements
		5.2.	Profile planer is prepared for relocation
6.	Check equipment	6.1.	Profile planer is parked safely, prepared for maintenance and
	performance		shutdown
		6.2.	Inspection and fault finding is conducted
		6.3.	Defective parts are removed and replaced safely and effectively
		6.4.	Regular programmed maintenances tasks are carried out
7.	Clean up	7.1.	Work area is cleared and materials are disposed of or recycled in
			accordance with project environmental management plan
		7.2.	Plant, tools and equipment are cleaned, checked, maintained and
			stored

Variables	Range
compliance	May include:
documentation	• legislative, organisational and site requirements and procedures
	• manufacturer's guidelines and specifications
	Ethiopian standards
	Employment and workplace relations legislation
	• Equal Employment Opportunity and Disability Discrimination
	legislation
Safety requirements	May include:
	• OHS requirements in accordance with state or territory legislation
	and regulations, organisational safety policies and procedures, and
	project safety plan, including protective clothing and equipment, use
	of tools and equipment, workplace environment and safety, handling
	of materials, use of fire fighting equipment, use of First Aid
	equipment, hazard control and hazardous materials and substances
	• safe parking practices including ensuring access ways are clear,
	equipment/machinery is away from overhangs and refuelling sites,
	safe distance are kept from excavations, and areas secured from
	unauthorised access or movement
	• safe operating procedures including recognising and preventing
	hazards associated with uneven/unstable terrain, trees, pits, poles,

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	trip hazards, dirt mounds, overhead service lines, bridges,
	surrounding buildings, obstructions, structures, facilities, dangerous
	materials, recently filled trenches, other machines, personnel, traffic
	control, working in proximity to others, worksite visitors and the
	public
	• recognising hazards and risks including uneven/unstable terrain,
	trees, fires, overhead and underground services, bridges, buildings,
	excavations, traffic, embankments, cuttings, structures and
	hazardous materials
	• emergency procedures related to equipment operation including
	emergency shutdown and stopping, extinguishing equipment fires,
	organisational First Aid requirements and evacuation
Signage	May include:
	• escort vehicle
	highway traffic signs
	• site safety signage
	• temporary signage for the benefit of motorists and pedestrians
	traffic conditions signage
Traffic Management	May include:
	congested urban environments
	low traffic rural areas
	off-road un-trafficked areas
	• buildings
	• parking sites
	• pedestrian areas
Tools and equipment	May include:
_	hand tools
	• maintenance equipment relevant to the particular profile planer
Environmental	May include:
protection	organisational/project environmental management plan
requirements	• waste management
	water quality protection
	• noise
	• vibration
	• dust and clean-up management
Profile planer	May include:
	• a self-propelled wheeled or tracked machine designed for the
	purpose of in-situ milling of construction materials, and transferring
	the milled materials via conveyor to storage or tip trucks
Attachments	May include:
	additional or interchangeable conveyor systems
L	

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Operations	May include:
	• asphalt pavement milling
	• edge planning
	straight work
	• confined work (such as intersection, car park etc)

Evidence Guide	
Critical Aspects of Competence	<ul> <li>Must demonstrate knowledge, skill and attitude on:</li> <li>the requirements, procedures and instructions for conducting profile planer operations</li> </ul>
	<ul> <li>implementation of requirements, procedures and techniques for the safe, effective and efficient conducting and monitoring of profile planer operations</li> </ul>
	• working with others to undertake and complete the conducting and monitoring of profile planer operations meeting all of the required outcomes
	• consistent timely completion of conducting and monitoring of profile planer operations safely, effectively and efficiently meets the required outcomes
	<ul> <li>Supporting the implementation unit/team of the following tasks:</li> <li>Plan and prepare</li> </ul>
	<ul> <li>Conduct profile planer pre-operational checks</li> </ul>
	Operate profile planer
	<ul> <li>Select, remove and fit attachments</li> <li>Belegete the profile planer</li> </ul>
	<ul> <li>Relocate the profile planer</li> <li>Carry out profile planer operator maintenance</li> </ul>
	<ul> <li>Clean up</li> </ul>
Required Knowledge	Must demonstrate knowledge and attitudes of:
and Attitudes	• profile planer types, characteristics, technical capabilities and limitations
	• basic soil types and characteristics
	<ul> <li>basic principles of soil compaction</li> </ul>
	• site and equipment safety requirements
	• profile planer techniques related to essential tasks
	• processes for interpreting engineering drawings and sketches
	• operational, maintenance and basic diagnostic procedures
	• site isolation and traffic control responsibilities and authorities
	• materials safety data sheets and materials handling methods
	• project quality requirements
	civil construction terminology
	methods of changing machine attachments

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	• safe operating techniques in all terrain
	• sale operating teeninques in an terrain
	basic earthworks calculations
	• Safe work method statements
Required Skills	Must demonstrate skills to:
	• apply legislative, organisation and site requirements and procedures
	for conducting profile planer operations
	organise work activities
	• select and use relevant tools and equipment safely
	• identify and report on hazards related to the worksite and work
	activity
	• communicate effectively to receive and clarify work instructions
Resource	Access is required to real working areas or appropriately simulated
Implications	environments including working site, materials and equipment and to
	information on workplace and OHS practices
Methods of	Competence may be assessed through:
Assessment	• Interview / written Test
	Observation/demonstration with oral questioning
Context of	Competency may be assessed in the workplace or in a simulated
Assessment	workplace environment setting

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Unit Title	Conduct Pile Construction Operations
Unit Code	EIS RCM3 13 0322
Unit Descriptor	This unit covers the boring of cast in-situ piles and driving of piles in the civil construction industry. It includes planning and preparing, locating pile positions, placing concrete and establishing piling rig plants, driving piles, removing piling rigs, and cleaning up.

Elements Performance Criteria					
1. Plan and prep	pare 1	1.1	Access, inte	erpret and apply <i>compliance docume</i>	entation relevant
			to the borin	g of cast in-situ piles and to the drivi	ing of piles
	1	1.2	Obtain and	confirm safety requirements from the	ne <i>site</i> safety
			plan and or	ganizational policies and procedures	s, and apply
			to the allott	ed task	
	1	1.3	Identify,	obtain and implement signage re	quirements from
			the project	<i>traffic</i> management plan	
	1	1.4	Select	plant, tools and equipment to	carry out tasks
			consistent	with the requirements of the	job, check for
			serviceabili	ty and rectify or report any faults	
	1	1.5	Identify en	vironmental protection requiremen	ts from the
			project env	ironmental management plan, and c	onfirm and
			apply to the	allotted task	
2, Locate and p	repare 2	2.1	Establish l	ocation for <i>piles</i> from reference po	pints and set put
pile positions	5		according t	o requirements.	
	2	2.2	Position an	d check plant and related equipmen	t for operation in
			accordance	with standard operating procedures.	
	2	2.3	Bore hole t	o job specification.	
	2	2.4	Check caiss	son for conformity with design speci	fications.
	2	2.5	Install caiss	son in the bored hole	
	2	2.6	Prepared ca	isson to receive concrete	
3. Place concret	e 3	3.1 Place concrete into caisson			
	3	3.2	Vibrate	concrete, removing voids and air	pockets to job
			specificatio	ns	
4. Remove borin	ng rig 4	4.1	Relocate bo	ring rig to next point of installation of	operation
	4	4.2	Remove bor	ring rig from site on completion	
5. Locate pile	5	5.1	Establish lo	ocation for piles from reference poin	nts and set out to
positions and			requiremen	ts.	
establish pilin	g rig 5	5.2	Establish p	lant and related equipment in positi	on and check for
plant		operation in accordance with standard operating procedures.			
	5	5.3 Prepare and check pile for conformity.			
	5	5.4	Identify ar	nd protect area for pile driving	and surrounding
			working sp	ace in accordance with safety require	ements.
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6 Drive pile	6.1	Lift pile and maneuver into position using the piling rig in accordance with standard operating procedures.
	6.2	Set up piling rig and <i>drive pile</i> into place accordance with standards.
	6.3	Carry out splicing or jointing in accordance with engineers' specifications
7 Remove piling rig	7.1	Dismantle plant and related equipment in accordance with
		manufacturer's manual and standard operating procedures
	7.2	Relocate piling rig in preparation for next piling installation
		procedure
8 Clean up	8.1	Clear work area and dispose of or recycle materials in
		accordance with project environmental management plan
	8.2	Clean, check, maintain and store plant, tools and equipment

Variables	Range			
compliance	May include:			
documentation	• Legislative, organizational and site requirements and procedures Manufacturer's guidelines and specifications			
	Ethiopian standards			
	• Employment and workplace relations legislation			
	• Equal Employment Opportunity and Disability Discrimination legislation			
Safety requireme	ts May include:			
	• OHS requirements in accordance with state or territory legislation and regulations, organizational safety policies and procedures, and project safety plan, including:			
	<ul><li>protective clothing and equipment,</li></ul>			
	$\succ$ use of tools and equipment,			
	workplace environment and safety,			
	$\succ$ handling of materials,			
	use of firefighting equipment,			
	➤ use of First Aid equipment,			
	hazard control and hazardous materials and substances			
	• Safe parking practices including:			
	<ul><li>ensuring access ways are clear,</li></ul>			
	<ul> <li>equipment/machinery is away from overhangs and refueling sites,</li> </ul>			
	➤ safe distance are kept from excavations, and			
	areas secured from unauthorized access or movement			
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	Safe operating procedures including:
	recognizing and preventing hazards associated with
	uneven/unstable terrain,
	trees, pits, poles, trip hazards,
	<ul><li>dirt mounds, overhead service lines,</li></ul>
	bridges, surrounding buildings,
	<ul><li>obstructions, structures, facilities,</li></ul>
	dangerous materials, recently filled trenches,
	<ul><li>other machines, personnel, traffic control,</li></ul>
	<ul><li>working in proximity to others,</li></ul>
	worksite visitors and the public
	Recognizing hazards and risks including:
	uneven/unstable terrain, trees, fires,
	<ul><li>overhead and underground services, bridges,</li></ul>
	buildings, excavations, traffic, embankments,
	cuttings, structures and hazardous materials
	Emergency procedures related to equipment operation
	including emergency shutdown and stopping, extinguishing
	evacuation
Site	May include:
	New construction sites
	• Existing structures being renovated or extended
	• Existing structure subject to service restoration or maintenance
	Road works
	• Earthworks
	Harves
	Marine
	Bridges
	Eoundation
Signage	May include:
00	• Escort vehicle
	• Highway traffic signs
	<ul> <li>Site safety signage</li> </ul>
	<ul> <li>Temporary signage for the benefit of motorists and pedestrians</li> </ul>
	Barricades
	• Darricaues

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	Traffic conditions signage
Traffic	May include:
	Congested urban environments
	• Low traffic rural areas
	Off-road un-trafficked areas
	Buildings
	• Parking sites
	Pedestrian areas
Plant, tools and	May include:
equipment	• Augers, shovels and crow bars
	Measuring tapes
	• Spirit levels
	Plumb bobs
	Compressors
	Concrete vibrators
	• High pressure hoses
	• Scaffolding
	• Pile hammers (static weight, diesel injection and hydraulic)
Environmental	May include:
requirements	Organizational/project environmental management plan
	Waste management
	Water quality protection
	• Noise
	Vibration
	• Dust and clean-up management
Piles	May include:
	Bored cast in-situ
	May include compressed and grout crete piles
Bore	May include:
	• Auger
	Water jetting
Drive pile	May include:
	Pre-cast concrete and may include steel
	Mechanically jointed pre-cast concrete
	Temporary timber piles
	Temporary metal sheeting piles

Evidence Guide	e			
Critical Aspects of		Must demonstrate knowledge, skill and attitude to:		
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Competence	Plan and prepared the allotted tasks	
	Locate and prepared pile positions	
	Place concrete into caisson	
	• Remove boring rig from site on completion	
	• Locate pile positions and establishing piling right plant	
	• Drive pile into place in accordance with standard	
	• Remove piling rig in preparing for next piling installation	
	• Clean, check, maintain and store plant, tools and equipment	
Required Knowledge	Must demonstrate knowledge and attitudes of:	
and Attitudes	• Accessing, interpreting and applying necessary documents	
	relevant to the boring of cast in-situ piles	
	• Identifying, obtaining and implementing signage requirements	
	from the project traffic management plant	
	• Selecting plant, tools and equipment to carry out tasks consistently	
	with the requirements of the job, check for serviceability and	
	rectify or report any faults.	
	• Establishing location for piles from reference points and set out	
	according to requirements	
Required Skills	Must demonstrate Skill to:	
	• install caisson in the bored hole	
	place concrete into caisson	
	• remove boring rig from site on completion of work	
	• lift pile and maneuver into position using the piling rig in	
	accordance with standard operating procedures	
	• set up piling rig and drive pile into place in accordance with	
	standards	
	• dismantle plant and related equipment in accordance with	
	manufacturers' manual and standard operating procedures	
	• Clean, check, maintain, and store tools and plants/ equipment	
	properly.	
<b>Resource Implications</b>	The following resources should be made available:	
	• Access is required to real or appropriately simulated situations,	
	including work areas, materials and equipment	
Methods of	Competence may be assessed through:	
Assessment	Interview / Oral questioning / Written Test	
	Observation/Demonstration with oral questioning	
Context of Assessment Competence may be assessed in the work place or in a sim		
	place setting	

Occupational Standard: Road Construction and maintenance Level III		
Unit Title	Perform Road Maintenance Operation and Surface Treatment	
Unit Code	EIS RCM3 14 0322	
Unit Descriptor	This unit specifies the competence required to conduct and monitor road	
	surface treatment and sealing operations. It includes planning, initiate	
	and overseeing execution of tasks and preparation of reports.	

Elements	Performance Criteria
1. Plan and prepared	1.1 <i>Compliance documentation</i> tasks relevant to the work activity are
for sealing	accessed, interpreted and applied.
operations	1.2 Types asphalt treatment are identified as per the design
	specification
	1.3 <i>Types plant and equipment</i> requirement as per the job requirement are identified
	1.4 The snecific task information and requirements relevant to civil
	works tasks are accessed and shared with team members
	15 A job plan is prepared in conjunction with <i>relevant team</i>
	<i>mombers</i> which makes best use of the available resources and
	meets the task requirements.
2. Initiate sealing	2.1 The necessary resources for the safe, effective and efficient
tasks	conduct of the tasks are acquired and made available as per the
	design and specification requirement.
	2.2 Clear and timely instructions are issued to team members and
	others involved, for the safe, effective and efficient conduct of the
	tasks.
	2.3 Tasks are <i>set out</i> as required for the effective completion of the
	tasks.
3. Check pre-	3.1 <i>Road maintenance operations</i> are prepared for
maintenance	3.2 Pre-operational checks are carried out for <i>road maintenance</i> unit
operation	3.3 Operating components of the truck are checked for serviceability
	3.4 Tank for prevention is checked of contamination
	3.5 Tank is filled with the required <i>materials</i> to perform repair
	operations
	3.6 Standard mix of emulsion and/or type of asphalt is determined
	ready for application
4. Repair damaged	4.1 Start up, park, shut down procedures are carried out in accordance
surfaces	with manufacturers' and site requirements
	4.2 Truck is positioned according to the range of the boom
	4.3 Boom is positioned manually or automatically over the area to be
	repaired
	4.4 Area to be repaired is blown free of dust and debris

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	<ul> <li>4.5 Patching material is applied to the defective area under the pressure of compressed air</li> <li>4.6 Material quantities and additives are measured, calculated and recorded for each site</li> <li>4.7 Repairing operations are conducted, controlled and monitored to</li> </ul>
	ensure that materials are placed to specification
5. Over see the execution of tasks	5.1 The sealing operations performance is <i>monitored</i> to ensure it achieves the <i>required outcomes</i> .
	5.2 Adjustments to sealing works practice or job plan are Initiated to ensure safe execution of work and achievement of required outcomes.
	5.3 Plant equipment and tools maintenance requirements are ensured carried out and recorded.
6. Report on the	6.1 Reports are completed and submitted as required.
execution of tasks	6.2 Changes to improve the safety, efficiency and effectiveness of civil
	works tasks are recommended.
7. Clean up	<ul> <li>7.1 Work area is cleared and materials disposed of or recycled in accordance with project environmental management plan</li> <li>7.2 Plant, tools and equipment are cleaned, checked, maintained and stored in accordance with manufacturers' recommendations and standard work practices</li> </ul>

Variables		Range	
compliance		May include:	
documentation		• legislative, organisational and site requirements and procedures	
		<ul> <li>manufacturer's guidelines and specifications</li> </ul>	
		Ethiopian standards	
		• Employment and workplace relations legislation	
		Equal Employment Opportunity and Disability Discrimination	
		legislation	
Types asphalt		May include:	
treatment		• Single or double or triple asphalt surface treatment work	
		Monitor Otta Seal,	
		• Sand Seal,	
		Slurry Seal Operations	
Tools and equipr	nent	May include:	
		• road maintenance unit (truck) and all of its attachments	
		• hoses	
		• watering cans	
		hand lances	
		• rakes	
		• shovels	
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	• vibrating plates		
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	• jack hammers		
	• brooms		
	Asphalt distributor		
	• Pavers		
	Gravel spreader		
	• grader		
	• rollers		
	• roller mats		
	• dump trucks		
	• loader		
	• spare water jets		
	<ul> <li>basic tool kit slurry sealing machines</li> </ul>		
	• slurry boxes		
	• squeegees		
	<ul> <li>hessian/canvas drags</li> </ul>		
Specific task	May include:		
information and	• Site geological and geotechnical data, including:		
requirements	➤ rock types and characteristics		
	➤ soil types and characteristics		
	• Site hydrological data, including:		
	≻surface water		
	≻ ground water		
	• Site meteorological data, including:		
	≻rainfall		
	≻humidity		
	≻temperature		
	≻wind		
	Site engineering survey data		
	• Known and potential site hazards, constraints and conditions		
	Site cultural and heritage information		
	Task specifications		
	Task drawings		
	Sources of materials		
	• Types of asphalt		
	• Other organizations and contractors involved in the task or related		
	tasks		
	Coordination, timing and budgeting requirements		

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Relevant team	May include:		
members	• Other members of the organization's management team		
	Suppliers representatives		
	Sub-contractors representatives		
	• Supervisors or managers of other organizations who are involved		
	in related tasks		
	• Experienced members of the team directly involved in the task		
Set out	May include:		
	Control lines		
	Cleared width		
	• Batters		
	• Off-sets		
Road maintenance	May include:		
operations	loading and unloading materials		
	cleaning damaged areas		
	• digging out and replacing asphalt or bitumen surfaces		
	hand spreading asphalt		
	• hand screeding		
	• jack hammering		
	• edge preparation ready for replacement surface		
	hand lancing emulsion		
	• compacting with a vibrating plate		
	• cleaning the truck sticking surfaces with distillate		
Road maintenance	May include:		
	• a purpose built truck fitted with a hopper, conveyor belt, tank,		
	spreader, tools and equipment for the repair of pavement defects,		
	set up to carry bitumen emulsion, cutback bitumen, aggregate,		
	cold mix, asphalt, granular pavement material, tools and		
	equipment required to prepare, fill, level and compact pavement		
	defects		
Materials	May include:		
	• bitumen emulsions		
	• asphalts		
	• aggregates		
	• water		
	cleaning agents		
Monitor	May include:		
	Ongoing risk assessment		
	Engineering survey		
	Sampling and testing		
	Recording and observation of construction practice		

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	General supervision
Required outcomes	May include:
	Task specifications requirements
	Task drawings requirements
	Coordination requirements
	Activity scheduling requirements
	Unit cost requirements
	Overall task cost requirements
	Waste management requirements

Evidence Guide	
Critical Aspects of	Must demonstrate knowledge, skill and attitude to:
Competence	• Plan and prepared for sealing operations
	Initiate sealing tasks
	• Oversee the execution of tasks
	Set up road maintenance unit
	Repair damaged surfaces
	Carry out operator maintenance
	• Report on the execution of tasks
	• Clean up
	• Apply the requirements, procedures and instructions for
	conducting and monitoring the road surface treatment/sealing
	operations
	• implement the requirements, procedures and techniques for the
	safe, effective and efficient completion of conducting and
	monitoring the road surface treatment/sealing operations
	• work with others to undertake and complete conducting and
	monitoring the road surface treatment/sealing operations that meets all of the required outcomes
	• consistent timely completion of conducting and monitoring the
	road surface treatment/sealing operations that safely, effectively
	and efficiently meets the required outcomes
	• Demonstrate a conducting and monitoring the road surface
	treatment/sealing operations.
Required Knowledge	Must demonstrate knowledge and attitudes of:
and Attitudes	<ul> <li>site and equipment safety requirements</li> </ul>
	<ul> <li>techniques of conducting and monitoring the road surface</li> </ul>
	treatment operations that include:
	Asphalt surface treatment work
	≻Monitor Otta Seal,

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	Sand Seal and Slurry Seal Operations			
	• paving operations			
	• different types of surface treatment preparation and their			
	characteristics			
	• equipment types, characteristics, technical capabilities and			
	limitations			
	• basic operational, maintenance and basic diagnostic procedures			
	• site isolation and traffic control responsibilities and authorities			
	• processes for the calculation of material requirements, mix,			
	application rates and travel speed			
	material handling methods			
	<ul> <li>project quality requirements</li> </ul>			
	civil construction terminology			
	• safe work method statements			
Required Skills	Must demonstrate skill and attitudes to:			
	• apply legislative, organisation and site requirements and			
	procedures for conducting slurry sealing operations			
	organise work activities			
	<ul> <li>select and use relevant tools and equipment safely</li> </ul>			
	• identify and report on hazards related to the worksite and work			
	activity			
	• communicate effectively to receive and clarify work instructions			
Resource	The following resources must be provided:			
Implications	• Access is required to real working areas or appropriately simulated			
	work environment including worksite, materials and equipment			
Methods of	Competence may be assessed through:			
Assessment	• Interview / oral questioning / written test			
	Observation/demonstration with oral questioning			
Context of	Competence may be assessed in the work place or in a simulated work			
Assessment	place setting			

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## SECTOR: Economic Infrastructure SUB-SECTOR: Road Construction and Maintenance



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This occupational standard was developed on March 2022 Adama, Oromia.

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